SERVICE BULLETIN

MITSUBISHI MOTORS

DOMESTIC SALES & AFTER SALES SERVICE OFFICE, MITSUBISHI MOTORS CORPORATION

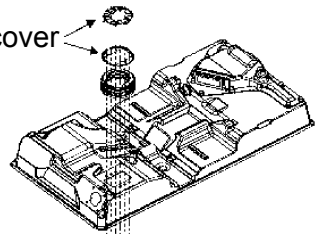
PURPOSE : INFORMATION	ISSUE NO. : MSB-11E00-012	DATE : 2011-10-20	
SUBJECT : SERVICE LID MOUNTING NUTS		<MODEL> (EUR) i-MiEV (HA3W)	<M/Y> 12
GROUP : GENERAL			

1. Description:

According to the addition of the high-voltage insulation cover in the battery pack (for driving), the mounting nuts for the service lid is changed from the flanged nuts to the wing nuts. This Service Bulletin contains the information regarding this change.

<Reference> Battery pack with high-voltage insulation cover

High-voltage insulation cover



The high-voltage insulation cover is not detachable.

2. Applicable Manual:

Manual	Pub. No.	Title (Info-ID)	Attached Sheet
2012 i-MiEV Workshop Manual CD-ROM	CHAE12E1-CD (English) CHAF12E1-CD (French) CHAG12E1-CD (German) CHAS12E1-CD (Spanish) CHAI12E1-CD (Italian)	G.00: Precautions on How to Use the High-voltage Vehicle (M001-01-880-03900-01)	Attached sheet 3
		G.54D: Precautions on How to Use the High-voltage Vehicle (M549-30-660-03200-01)	

3. Interchangeability:

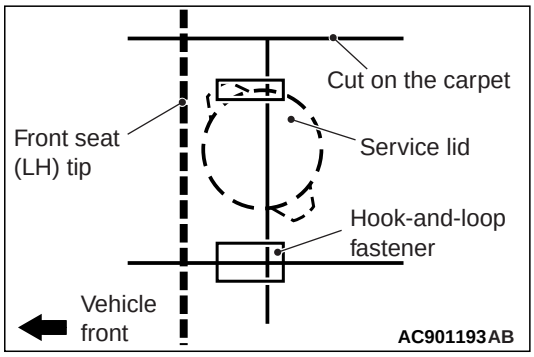
Not interchangeable

4. Effective Date:

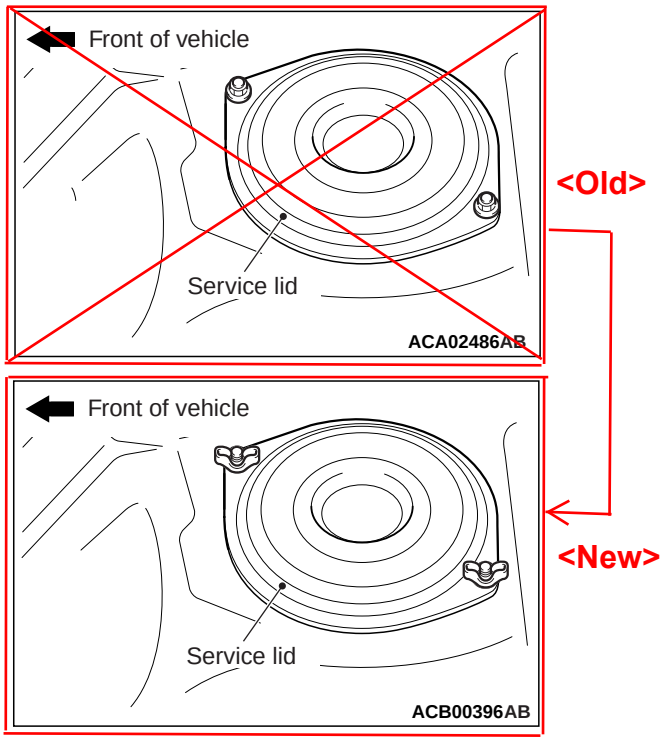
From late May, 2011

5. Details:

See Attached sheet 3.



4. Slide the front seat (LH) to the end, and turn up the carpet under the front seat (LH).



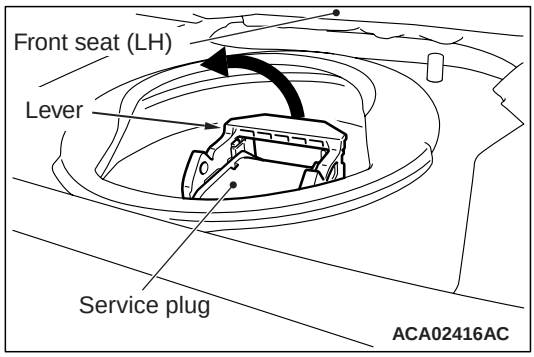
5. Remove the service lid mounting nut, and then remove the service lid.

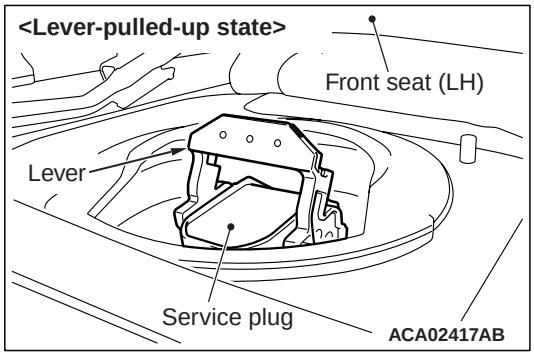
⚠ *DANGER*

- ***Wear the electric insulation gloves when pulling out the service plug.***
- ***Do not lift the lever of service plug by halve. It is dangerous because the current is supplied during the lifting operation. Be sure to remove the service plugs all at once.***

⚠ *WARNING*

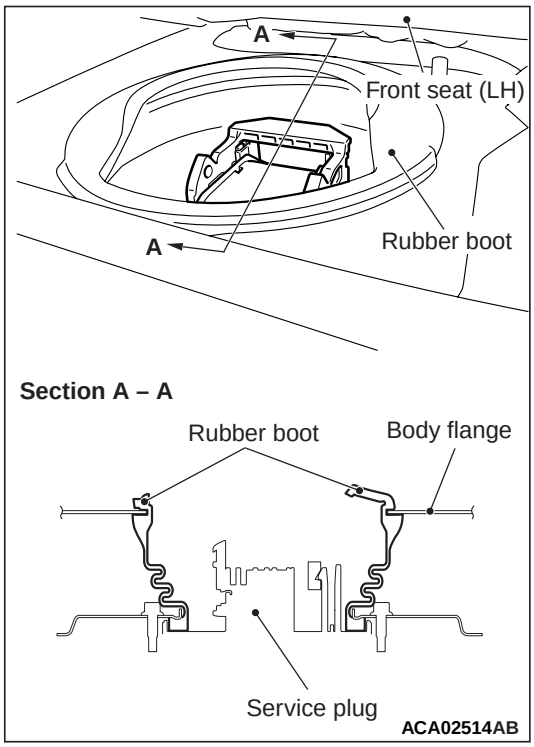
The voltage of the smooth condenser in the inverter must be decreased thoroughly. Therefore, do not remove the service plug for 5 minutes after the negative terminal of the auxiliary battery is disconnected.



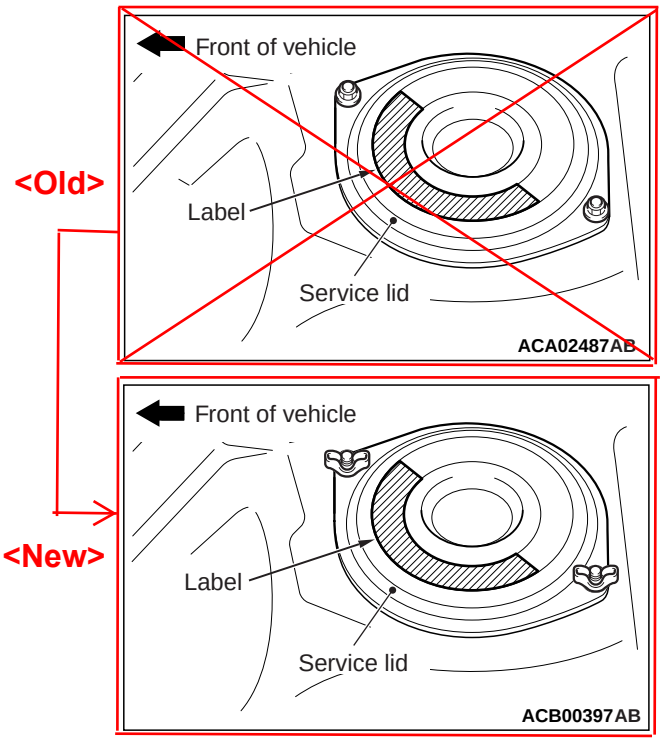


6. Lift the service plug lever.

⚠ CAUTION



If the rubber boot around the service plug is released, water may enter the inside of the main battery, resulting in short-circuit. Therefore, check that the rubber boot is engaged with the body flange before installing the service lid.



2. Install the service lid with the label on it facing the front of the vehicle, and then tighten the mounting nut ~~to the specified torque~~. **<Deleted>**
   ~~**Tightening torque: 12 ± 5 N·m**~~