MITSUBISHI MOTORS

SERVICE BULLETIN

GLOBAL AFTER SALES OFFICE, MITSUBISHI MOTORS CORPORATION

PURPOSE : INFORMATION	ISSUE NO. : MSB-11E51-003	DATE : 2011-12-20
SUBJECT : DOUBLE SIDED ADHESIVE TAPE APPLICATION		<MODEL> (EUR) ALL (ALL) <M/Y> ALL
GROUP : EXTERIOR		

1. Description:

The application method is established for double sided adhesive tape, which is used for repairing resin parts (such as mouldings). This Service Bulletin contains the added procedure.

2. Applicable Manuals:

All Workshop Manuals for export models

3. Details:

See Attached sheet.

INSTALLATION SERVICE POINT

>>A<< SIDE SILL GARNISH INSTALLATION

1. Use parts cleaner (MZ100387 or equivalent) wipe off the adhesion surface to degreaseit.
2. Apply the specified primer to the double sided adhesive tape surface. Then dry it off sufficienrly.

   Specifiled primer : 3M K-500 or equivalent
3. Tear off the double-sided tape backing paper.

   NOTE: If attach the adhesive tape to the edge of the backing paper, it will be easy to tear off.
4. Install the side sill garnish.

   NOTE: If the adhesive tape is difficult to affix in cold temperature etc, warm the bonding surfaces of the body and side sill garnish to about 40−60℃ before adhesive tape.
5. Firmly press in the side sill garnish.

