SERVICE BULLETIN

MITSUBISHI MOTORS

GLOBAL AFTER SALES OFFICE. MITSUBISHI MOTORS CORPORATION

PURPOSE : INFORMATION	ISSUE NO. : MSB-12EXML51-001A	DATE : 2012-10-12	
SUBJECT : TAILGATE SPOILER SIDE GASKET		<Destination/Model> (AS SHOWN BELOW)	<M/Y> 11-13
GROUP : EXTERIOR		ASX/OUTLANDER SPORT(GA0W)	

1. Description:

See the attached sheets for the information about the change of mention in the applicable service manual.

2. Applicable manual:

See the attached sheets

3. Details:

See the attached sheets

※ Destinations : MMNA/USTP/KOREA/EUR/RUSSIA/SOUTH AFRICA/G.EXP/GCC/MMAL/NZ/ BRAZIL/HONG KONG/CHINA/INDONESIA

<MMNA/KOREA>

Applicable manual	Pub. No.	Applicable title (INFO-ID)	Contents
2011 OUTLANDER SPORT Service Manual CD-ROM	MSCD-017B-2011 KOREA:DRAFT	LIFTGATE SPOILER REMOVAL AND INSTALLATION (M511-01-990-60400-01)	Attached sheet 3
2012 OUTLANDER SPORT Service Manual CD-ROM	MSCD-017B-2012 KOREA:DRAFT		
2013 OUTLANDER SPORT Service Manual CD-ROM	MSCD-017B-2013 KOREA:DRAFT		

<EUR/RUSSIA/SOUTH AFRICA>

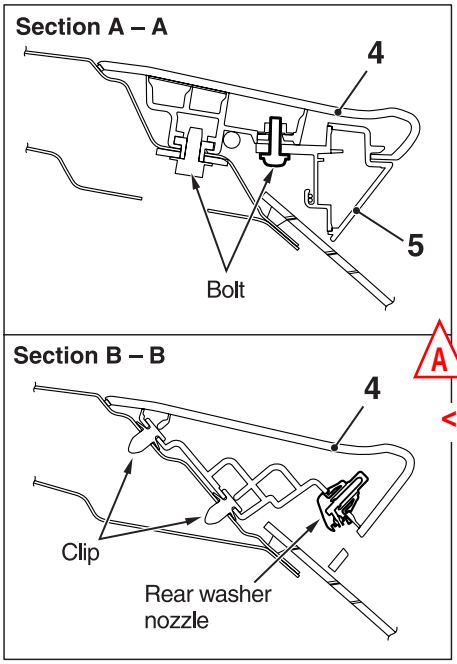
Applicable manual	Pub. No.	Applicable title (INFO-ID)	Contents
2011 ASX Workshop Manual CD-ROM	CGWE11E2-CD(Eng) CGWF11E2-CD(Fre) CGWG11E2-CD(Ger) CGWS11E2-CD(Spa) CGWI11E2-CD(Ita) RUSSIA:N/A SOUTH AFRICA:DRAFT	TAILGATE SPOILER REMOVAL AND INSTALLATION (M511-01-990-55201-01)	Attached sheet 4
2012 ASX Workshop Manual CD-ROM	CGWE12E2-CD(Eng) CGWF12E2-CD(Fre) CGWG12E2-CD(Ger) CGWS12E2-CD(Spa) CGWI12E2-CD(Ita) RUSSIA:N/A SOUTH AFRICA:DRAFT		
2013 ASX Workshop Manual CD-ROM	CGWE13E2-CD(Eng) CGWF13E2-CD(Fre) CGWG13E2-CD(Ger) CGWS13E2-CD(Spa) CGWI13E2-CD(Ita) RUSSIA:N/A SOUTH AFRICA:DRAFT		

<G.EXP/GCC/MMAL/NZ/BRAZIL/HONG KONG/CHINA/INDONESIA>

Applicable manual	Pub. No.	Applicable title (INFO-ID)	Contents
2011 ASX/OUTLANDER SPORT Workshop Manual CD-ROM	G.EXP/GCC PWPE1006R(Eng) PWPS1007R(Spa) MMAL/NZ/BRAZIL/ HONG KONG/CHINA/INDON ESIA/DRAFT	TAILGATE SPOILER REMOVAL AND INSTALLATION (M511-01-990-55201-01)	Attached sheet 4

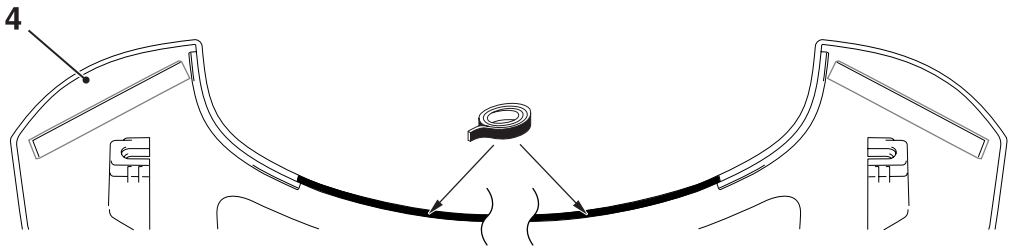
REMOVAL AND INSTALLATION

Pre-removal and post-installation operation
- Liftgate upper trim removal and installation (Refer to GROUP 52A, Liftgate trim).
- Rear washer hose (Liftgate side) connector connection removal and installation (Refer to Rear wiper and washer).
- High-mount stop light connector connection removal and installation



A <Added>

Double-sided adhesive tape attachment position



Adhesive tape: Double-sided tape
4.0 mm (0.20 inch) width and 1.2 mm (0.05 inch) thickness
Specified primer: 3M K-500

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A <Changed> B

Removal steps

A <Added> >>C<<[a] 1. Liftgate spoiler assembly
<Added> >>A<<[a] 2. Liftgate spoiler side gasket B
A <Added> >>A<<[b] 3. Liftgate spoiler side gasket C
A <Added>

Removal steps

4. Liftgate spoiler
5. High-mount stop light assembly

INSTALLATION SERVICE POINTS {}

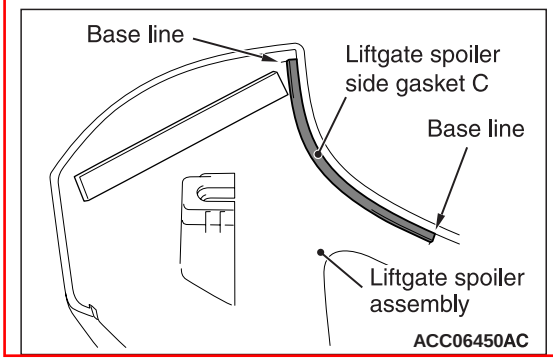
>>A<< LIFTGATE SPOILER SIDE GASKET C INSTALLATION {[b]}

1. Use a part cleaner to degrease the liftgate spoiler side gasket C attaching surface at the liftgate spoiler assembly side.

CAUTION

- **The ambient temperature should be 20 to 38°C (68 to 100°F). Ensure that the working area is clean.**
- **If the ambient temperature is less than 20°C (68°F), heat the liftgate spoiler side gasket C and the liftgate spoiler side gasket C attaching surface at the liftgate spoiler assembly side up to 20 to 30°C (68 to 86°F).**

2. Pull off backing strips from the liftgate spoiler side gasket C, and adhere the gasket along the base line.



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>>B<< LIFTGATE SPOILER SIDE GASKET B INSTALLATION {[a]}

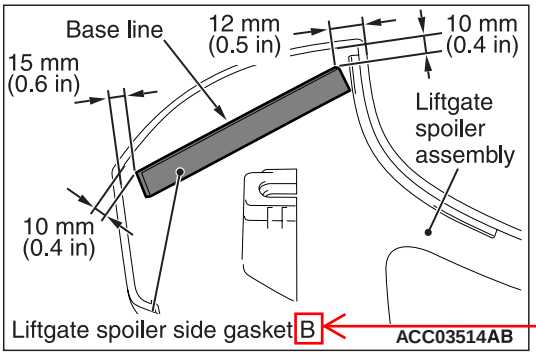
1. Use a part cleaner to degrease the liftgate spoiler side gasket B attaching surface at the liftgate spoiler assembly side.

CAUTION

- **The ambient temperature should be 20 to 38°C (68 to 100°F). Ensure that the working area is clean.**
- **If the ambient temperature is less than 20°C (68°F), heat the liftgate spoiler side gasket B and the liftgate spoiler side gasket B attaching surface at the liftgate spoiler assembly side up to 20 to 30°C (68 to 86°F).**

2. Pull off backing strips from the liftgate spoiler side gasket B. If the base line is scribed adhere the liftgate spoiler side gasket B along the base line on the liftgate spoiler assembly. If the base line is not scribed, adhere the gasket according to the dimensions below.

A <Added>



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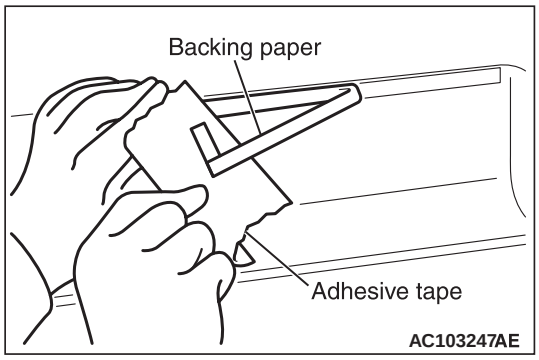


>>C<< LIFTGATE SPOILER ASSEMBLY INSTALLATION {lc}

1. Use a rag moistened with white gasoline to clean and degrease the installation surface.
2. Apply the specified primer to the double-sided tape application position, and dry it well.

   Primer: 3M K500
   Drying time Approximately 15 minutes at 0°C (32°F), approximately 10 minutes at 25°C (77°F).
3. Tear off the double-sided tape backing paper.

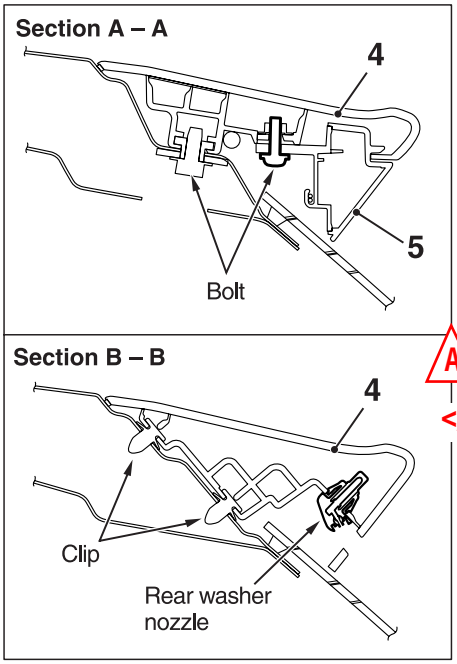
   NOTE: If the adhesive tape is attached to the edge of the backing paper, it will be easy to tear off.
4. Install the liftgate spoiler assembly.

   NOTE: If the double-sided tape is difficult to affix in cold temperature, etc., warm the bonding surfaces before affixing the tape.

   Body: 40 to 60°C (104 to 140°F)
   liftgate spoiler assembly: 20 to 30°C (68 to 86°F)
5. Adhere the liftgate spoiler assembly securely.

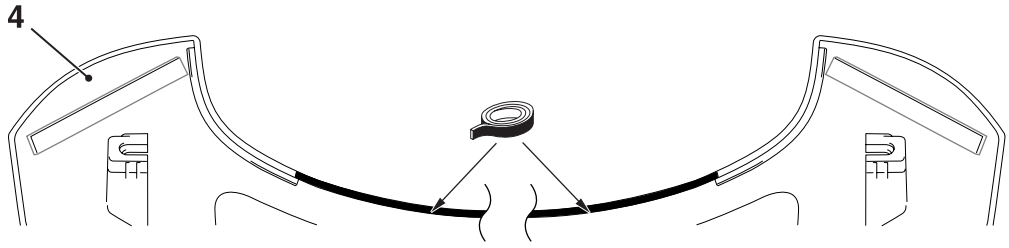
REMOVAL AND INSTALLATION

Pre-removal and post-installation operation
- Tailgate upper trim removal and installation (Refer to GROUP 52A, Tailgate trim)
- Rear washer hose (tailgate side) connector connection removal and installation (Refer to Rear wiper and washer).
- High-mount stop lamp connector connection removal and installation



A <Added>

Double-sided adhesive tape attachment position



Adhesive tape: Double-sided tape
4.0 mm width and 1.2 mm thickness
Specified primer: 3M K-500

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Removal steps

A <Added> >>C<< 1. Tailgate spoiler assembly
<Added> >>B<< 2. Tailgate spoiler side gasket B
A <Added> >>A<< 3. Tailgate spoiler side gasket C

Removal steps

4. Tailgate spoiler
5. High-mount stop lamp assembly

A <Added>

INSTALLATION SERVICE POINTS {}

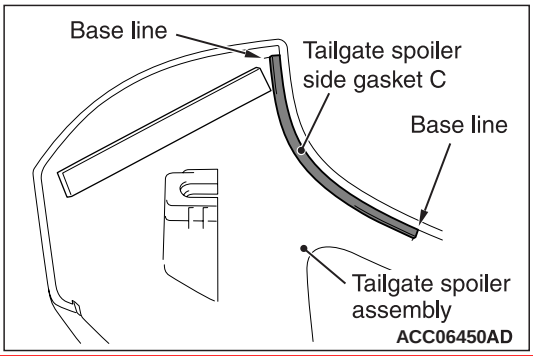
>>A<< TAILGATE SPOILER SIDE GASKET C INSTALLATION {lb}

1. Use a part cleaner to degrease the tailgate spoiler side gasket C attaching surface at the tailgate spoiler assembly side.

CAUTION

- **The ambient temperature should be 20 to 38°C. Ensure that the working area is clean.**
- **If the ambient temperature is less than 20°C, heat the tailgate spoiler side gasket C and the tailgate spoiler side gasket C attaching surface at the tailgate spoiler assembly side up to 20 to 30°C.**

2. Pull off backing strips from the tailgate spoiler side gasket C, and adhere the gasket along the base line.



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>>B<< TAILGATE SPOILER SIDE GASKET B INSTALLATION {la}

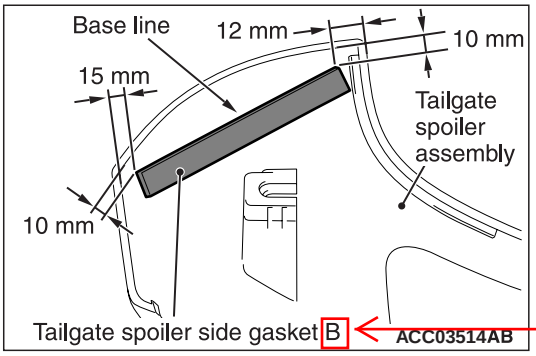
1. Use a part cleaner to degrease the tailgate spoiler side gasket B attaching surface at the tailgate spoiler assembly side.

CAUTION

- **The ambient temperature should be 20 to 38°C. Ensure that the working area is clean.**
- **If the ambient temperature is less than 20°C, heat the tailgate spoiler side gasket B and the tailgate spoiler side gasket B attaching surface at the tailgate spoiler assembly side up to 20 to 30°C.**

A <Added>

2. Pull off backing strips from the tailgate spoiler side gasket B. If the base line is scribed adhere the tailgate spoiler side gasket B along the base line on the tailgate spoiler assembly. If the base line is not scribed, adhere the gasket according to the dimensions below.



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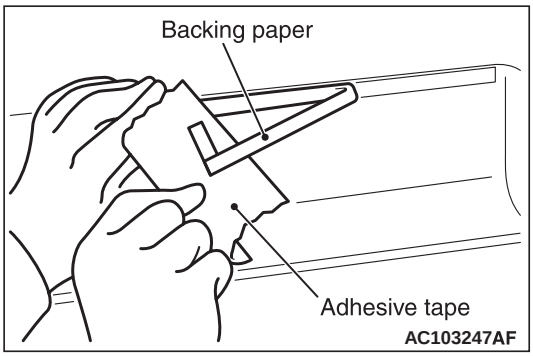
>>C<< TAILGATE SPOILER ASSEMBLY INSTALLATION {lc}



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2. Apply the specified primer to the double-sided tape application position, and dry it well.

   Primer: 3M K500
   Drying time Approximately 15 minutes at 0°C, approximately 10 minutes at 25°C.
3. Tear off the double-sided tape backing paper.

   NOTE: If the adhesive tape is attached to the edge of the backing paper, it will be easy to tear off.
4. Install the tailgate spoiler assembly.

   NOTE: If the double-sided tape is difficult to affix in cold temperature, etc., warm the bonding surfaces before affixing the tape.

   Body: 40 to 60°C
   Tailgate spoiler assembly: 20 to 30°C
5. Adhere the tailgate spoiler assembly securely.