SERVICE BULLETIN

MITSUBISHI MOTORS

GLOBAL AFTER SALES OFFICE, MITSUBISHI MOTORS CORPORATION

PURPOSE : CHANGE	ISSUE NO. : MSB-13EXL51-001	DATE : 2013-10-03
SUBJECT : FRONT BUMPER ASSEMBLY REMOVAL AND INSTALLATION		<Affected Destination/Model> AS PER ATTACHED 1 <M/Y> 07-14
GROUP : EXTERIOR		PAJERO/,MONTERO(V80/90)

1. Description :

Please refer to the attached document for the information about the change of mention in the applicable service manual.(Change of an installation bolt and the clamping torque of front bumper reinforcement)

	NEW	OLD
PARTS NAME	FRANGE BOLT	BOLT WITH WASHER
TORQUE	11 ± 4 N·m	9.0 ± 3.0 N·m or 9.5 ± 3.5 N·m

2. Affected service manuals :

Please refer to the attached document (Attached sheet 1)

3. About the details :

Please refer to the attached document (Attached sheet 3-6)

4. Effective time : From the vehicle produced in the end of Oct, 2013

5. Affected EO : EO QC2740

For overseas market

Destination	Applicable manual	Pub. No.	Applicable title (INFO ID)	Content
EUR/INDIA	2007 PAJERO/ MONTERO WORKSHOP MANUAL	CBKE07E2-CD (ENGLISH) CBKS07E2-CD (SPANISH) CBKF07E2-CD (FRENCH) CBKG07E2-CD (GERMAN) INDIA:DRAFT	FRONT BUMPER ASSEMBLY REMOVAL AND INSTALLATION (M511-00-141-52201-01)	Attached sheet 3
EU/RUSSIA/INDIA/ CHILE/ SINGAPORE/ TAIWAN	2008 PAJERO/ MONTERO WORKSHOP MANUAL	CBKE08E1-CD (ENGLISH) CBKS08E1-CD (SPANISH) CBKF08E1-CD (FRENCH) CBKG08E1-CD (GERMAN) RUSSIA:N/A INDIA/SINGAPORE/ TAIWAN:DRAFT CHILE: PWJE0709R(ENG) PWJS0710R(SPA)		
EU/RUSSIA/ KOREA	2009 PAJERO/ MONTERO WORKSHOP MANUAL	CBKE09E1-CD (ENGLISH) CBKS09E1-CD (SPANISH) CBKF09E1-CD (FRENCH) CBKG09E1-CD (GERMAN) RUSSIA:N/A KOREA:DRAFT	FRONT BUMPER ASSEMBLY REMOVAL AND INSTALLATION (M511-00-141-71500-01)	
EU/RUSSIA	2009.5 PAJERO/ MONTERO WORKSHOP MANUAL	CBKE09E2-CD (ENGLISH) CBKS09E2-CD (SPANISH) CBKF09E2-CD (FRENCH) CBKG09E2-CD (GERMAN) CBKI09E2-CD (ITALIAN) RUSSIA:N/A		
EU/RUSSIA	2010 PAJERO/ MONTERO Workshop Manual CD-ROM	CBKE10E1-CD (ENGLISH) CBKS10E1-CD (SPANISH) CBKF10E1-CD (FRENCH) CBKG10E1-CD (GERMAN) CBKI10E1-CD (ITALIAN) RUSSIA:N/A	FRONT BUMPER ASSEMBLY REMOVAL AND INSTALLATION (M511-00-141-71500-01)	Attached sheet 3
	2011 PAJERO/ MONTERO Workshop Manual CD-ROM	CBKE11E1-CD (ENGLISH) CBKS11E1-CD (SPANISH) CBKF11E1-CD (FRENCH)		

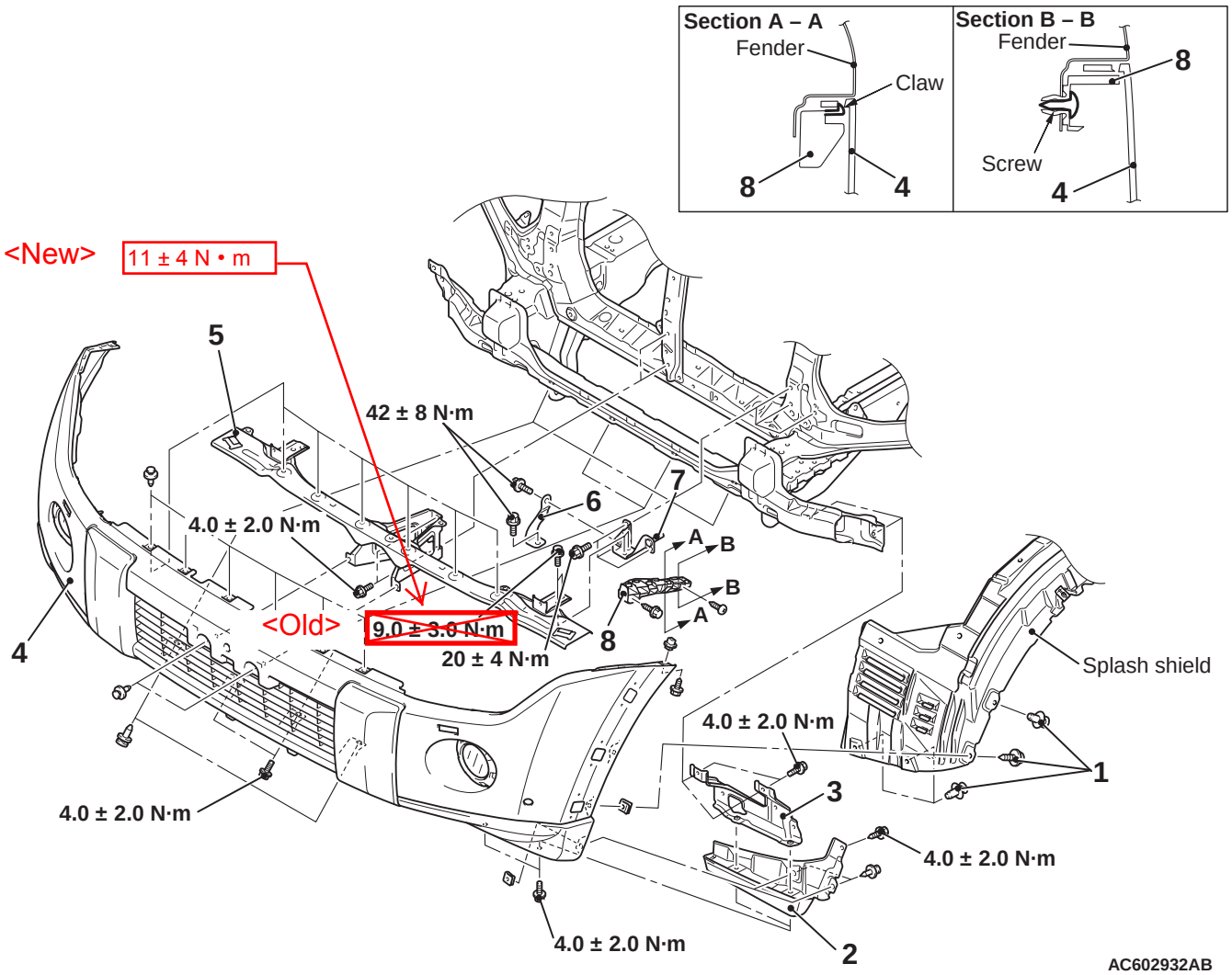
		CBKG11E1-CD (GERMAN) CBKI11E1-CD (ITALIAN) RUSSIA:N/A		
EU/RUSSIA/ KOREA	2012 PAJERO/ MONTERO Workshop Manual CD-ROM	CBKE12E1-CD (ENGLISH) CBKS12E1-CD (SPANISH) CBKF12E1-CD (FRENCH) CBKG12E1-CD (GERMAN) CBKI12E1-CD (ITALIAN) RUSSIA:N/A KOREA:DRAFT	FRONT BUMPER ASSEMBLY REMOVAL AND INSTALLATION (M511-00-142-34300-01)	Attached sheet 4
	2013 PAJERO/ MONTERO Workshop Manual CD-ROM	CVWE13E1-CD (ENGLISH) CVWS13E1-CD (SPANISH) CVWF13E1-CD (FRENCH) CVWG13E1-CD (GERMAN) CVWI13E1-CD (ITALIAN) RUSSIA:N/A KOREA:DRAFT		
EU/RUSSIA	2014 PAJERO/ MONTERO Workshop Manual CD-ROM	CVWE14E1-CD (ENGLISH) CVWS14E1-CD (SPANISH) CVWF14E1-CD (FRENCH) CVWG14E1-CD (GERMAN) CVWI14E1-CD (ITALIAN) RUSSIA:N/A		
G.EXP/GCC	2007 PAJERO/MONTE RO Workshop Manual CD-ROM	PWJE0605R (ENGLISH) PWJS0606R (SPANISH)	FRONT BUMPER ASSEMBLY REMOVAL AND INSTALLATION (M511-00-141-36200-01)	Attached sheet 3
G.EXP/GCC/ MEXICO/ THAILAND/ UKRAINE	2008 PAJERO/MONTE RO Workshop Manual CD-ROM	PWJE0709R (ENGLISH) PWJS0710R (SPANISH) MEXICO:DRAFT THAILAND:DRAFT UKURAINA:DRAFT	FRONT BUMPER ASSEMBLY REMOVAL AND INSTALLATION (M511-00-141-52201-01)	
G.EXP/GCC/ BRAZIL	2009 PAJERO/MONTE RO Workshop Manual CD-ROM	PWJE0812R (ENGLISH) PWJS0813R (SPANISH) BRAZIL:DRAFT	FRONT BUMPER ASSEMBLY REMOVAL AND INSTALLATION (M511-00-141-72600-01)	Attached sheet 3
G.EXP/GCC/ BRAZIL/ S.AFRICA	2010 PAJERO/MONTE RO Workshop	PWJE0908R (ENGLISH) PWJS0909R (SPANISH)		

	Manual CD-ROM			
G.EXP/GCC	2011 PAJERO/MONTERO Workshop Manual CD-ROM	PWJE1014R (ENGLISH) PWJS1015R (SPANISH)		
	2012 PAJERO/MONTERO Workshop Manual CD-ROM	PWJE1101R (ENGLISH) PWJS1102R (SPANISH)	FRONT BUMPER ASSEMBLY REMOVAL AND INSTALLATION (M511-00-142-34300-01)	Attached sheet 4
	2013 PAJERO/MONTERO Workshop Manual CD-ROM	PWJE1206R (ENGLISH) PWJS1206R (SPANISH)		
CHINA	2008 PAJERO Workshop Manual	DRAFT	FRONT BUMPER ASSEMBLY REMOVAL AND INSTALLATION (M511-00-141-62900-01)	Attached sheet 3
HK (JAPAN SPEC)	2007 PAJERO WORKSHOP MANUAL	DRAFT	フロントバンパーASSY取外し・取付け (M511-00-141-36200-01)	Attached sheet 5
MMAL/NZ	2007 PAJERO Workshop Manual CD-ROM	MMAL:MR936084 NZ: DRAFT	FRONT BUMPER ASSEMBLY REMOVAL AND INSTALLATION (M511-00-141-36200-01)	Attached sheet 3
	2008 PAJERO Workshop Manual CD-ROM	MMAL:MR936455 NZ: DRAFT	FRONT BUMPER ASSEMBLY REMOVAL AND INSTALLATION (M511-00-141-55501-01)	
	2009 PAJERO Workshop Manual CD-ROM	MMAL:MR936637 NZ: DRAFT	FRONT BUMPER ASSEMBLY REMOVAL AND INSTALLATION (M511-00-141-78200-01)	
	2010 PAJERO Workshop Manual CD-ROM	MMAL:MR936976 NZ: DRAFT	FRONT BUMPER ASSEMBLY REMOVAL AND INSTALLATION (M511-00-142-08600-01)	Attached sheet 6
	2011 PAJERO Workshop Manual CD-ROM	MMAL:AU900053 NZ: DRAFT		
MMAL/NZ	2012 PAJERO Workshop Manual CD-ROM	MMAL:AU900214 NZ: DRAFT	FRONT BUMPER ASSEMBLY REMOVAL AND INSTALLATION (M511-00-142-08600-01)	Attached sheet 6
	2013 PAJERO Workshop Manual	MMAL:AU900300 NZ: DRAFT		

	CD-ROM			

Attached sheet 3

REMOVAL AND INSTALLATION



Removal steps

- Radiator grille
- Skid plate
- Headlamp washer draining

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- Front overfender front part

1. Splash shield mounting clips and screws
2. Front wheelhouse splash shield
3. Front bumper bracket

Removal steps (Continued)

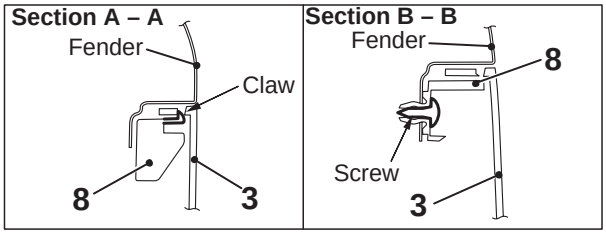
- Fog lamp connector connection <vehicles with fog lamp>
- Headlamp washer hose connection <vehicles with headlamp washer>

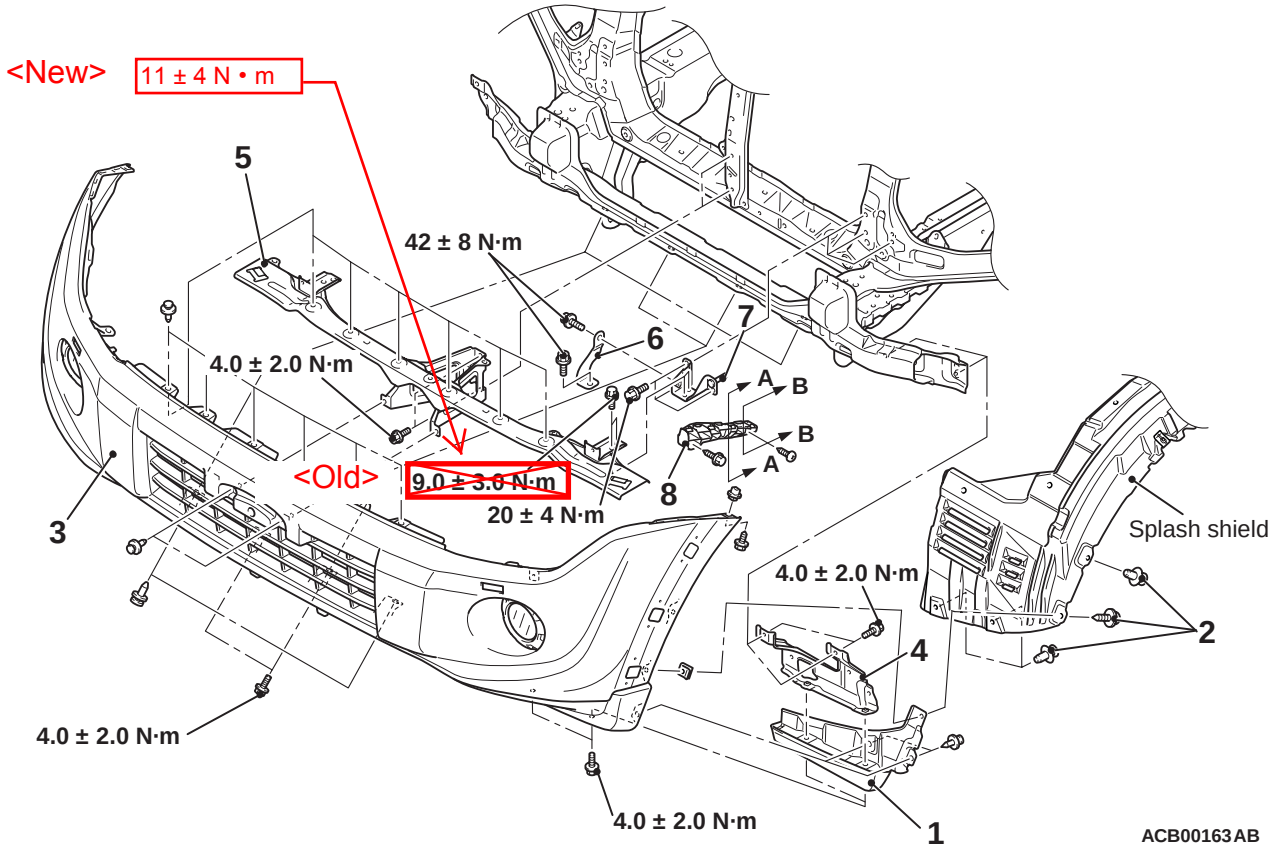
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4. Front bumper assembly
5. Front bumper reinforcement
6. Front bumper side support
7. Front bumper stay bracket
8. Front bumper support bracket

Attached sheet 4

REMOVAL AND INSTALLATION





Removal steps

- Radiator grille
- Skid plate
- Headlamp washer draining

1. Front wheelhouse splash shield
2. Splash shield mounting clips and screws

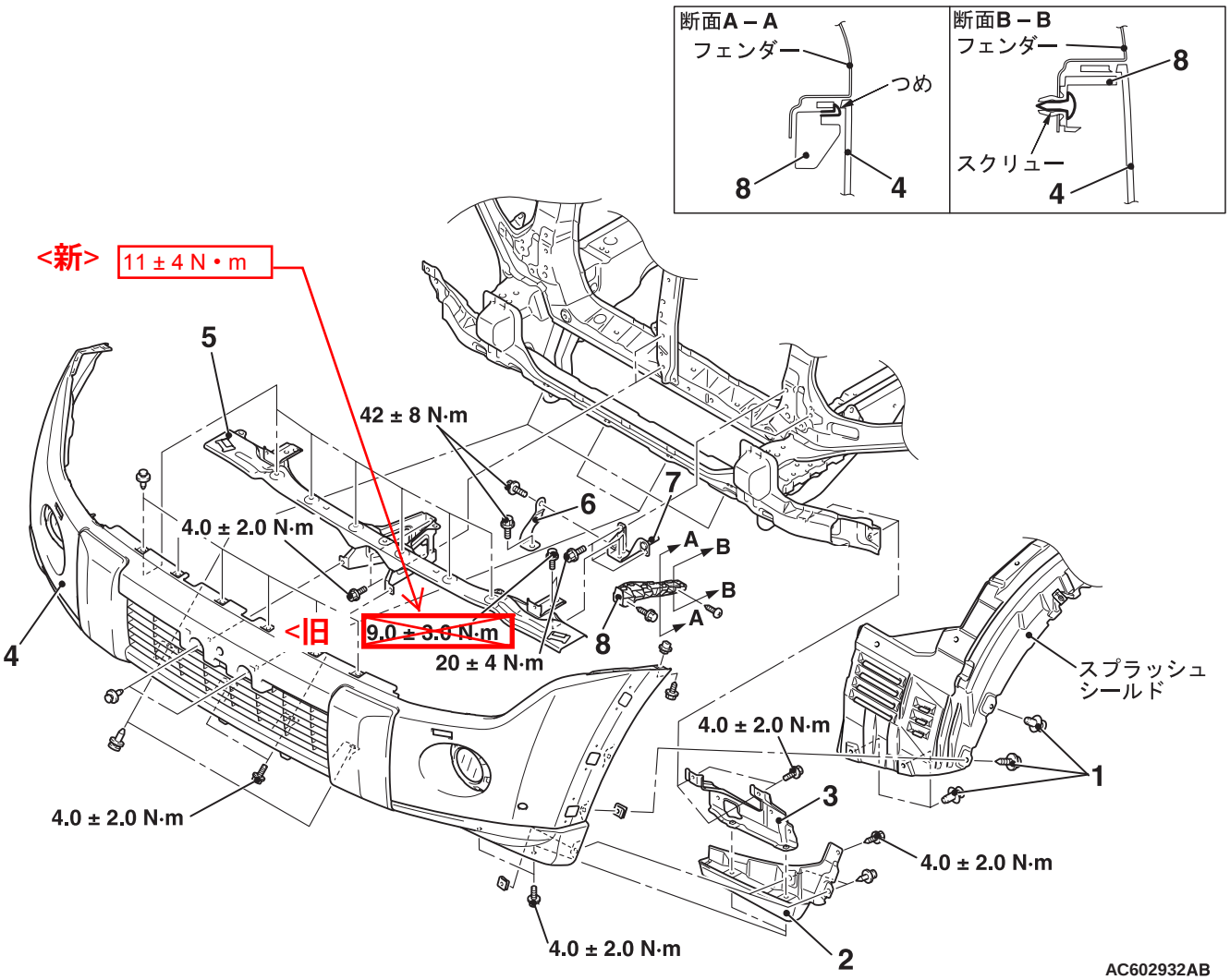
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Removal steps (Continued)

3. Front bumper assembly
4. Front bumper bracket
5. Front bumper reinforcement
6. Front bumper side support
7. Front bumper stay bracket
8. Front bumper support bracket

Attached sheet 5

取外し・取付け



取外し手順

- ラジエーターグリル
- スキッドプレート
- ウォッシャー液の抜取り
- フロントオーバーフェンダー前側

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1. スプラッシュシールド取付けクリップ・スクリュー
2. フロントホイールハウススプラッシュシールド
3. フロントバンパーブラケット

取外し手順（つづき）

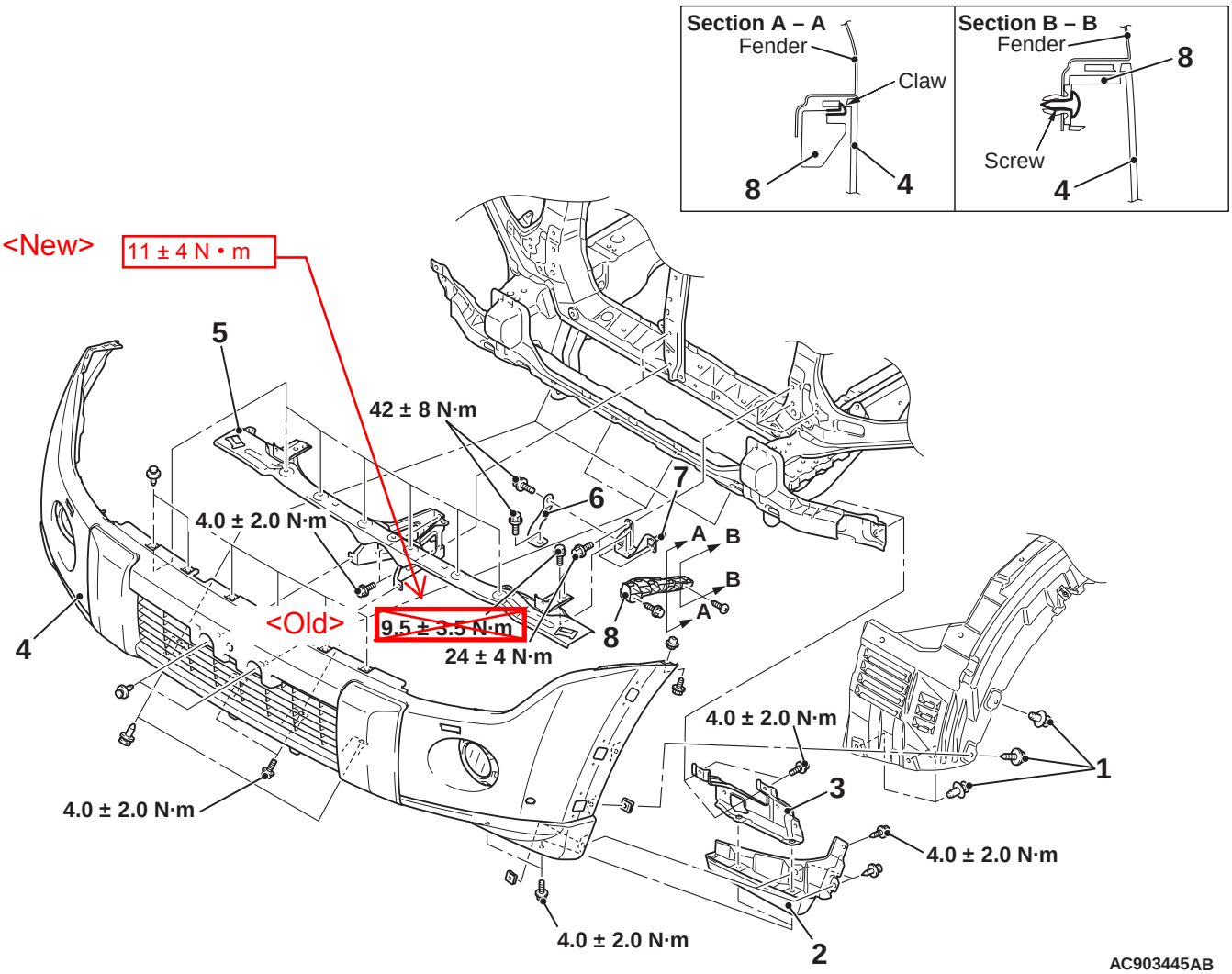
- フォグランプコネクターの接続 <フォグランプ装着車>
- ヘッドランプウォッシャーホースの接続 <ヘッドランプウォッシャー装着車>

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4. フロントバンパー ASSY
5. フロントバンパーリーンホースメント
6. フロントバンパーサイドサポート
7. フロントバンパーステーブラケット
8. フロントバンパーサポートブラケット

Attached sheet 6

REMOVAL AND INSTALLATION



Removal steps

- Radiator grille
- Skid plate
- Headlamp washer draining

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- Front overfender front part

1. Splash shield mounting clips and screws
2. Front wheelhouse splash shield
3. Front bumper bracket

Removal steps (Continued)

- Fog lamp connector connection <vehicles with fog lamp>
- Headlamp washer hose connection <vehicles with headlamp washer>

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4. Front bumper assembly
5. Front bumper reinforcement
6. Front bumper side support
7. Front bumper stay bracket
8. Front bumper support bracket