SERVICE BULLETIN

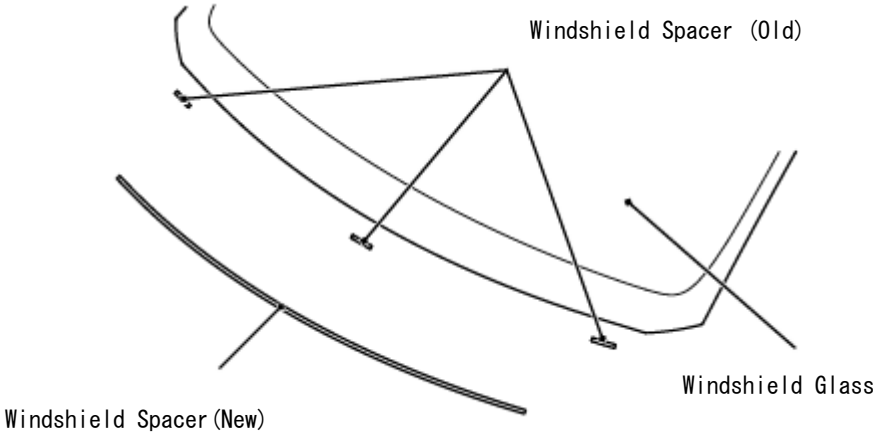
MITSUBISHI MOTORS

GLOBAL AFTER SALES OFFICE, MITSUBISHI MOTORS CORPORATION

PURPOSE : CHANGE	ISSUE NO. : MSB-15EXL42-001	DATE : 2015-06-02
SUBJECT : Changes of the removal and installation service points due to the change of the windshield spacer		<DESTINATION/MODEL> EU/RUSSIA/THAI/G.EXP/ MMAL/NZ <M/Y> 15-16
GROUP : Gr:42(Body)		L200/TRITON(KJ0T/KL0T/KK0T)

1. Description :

Please refer to the attached document for the information about the change of mention in the applicable service manual.



2. Affected service manuals :

Please refer to the attached document (Attached sheet 1)

3. About the details :

Please refer to the attached document (Attached sheet 2-3)

4. Effective time : From the vehicles produced from early June 2015

Attached sheet 1

L200
<EU/RUSSIA>

Applicable manual	Pub. No.	Applicable title (INFO ID)	Content
2016 L200 Workshop Manual	CKTE16E1-CD(ENG) CKTF16E1-CD(FRE) CKTG16E1-CD(GER) CKTS16E1-CD(SPA) CKTI16E1-CD(ITA) RUSSIA:N/A	REMOVAL AND INSTALLATION (M422-00-102-14800-01)	Attached Sheet 2

TRITON
<THAILAND>

Applicable manual	Pub. No.	Applicable title (INFO ID)	Content
2015 TRITON Workshop Manual	DRAFT	REMOVAL AND INSTALLATION (M422-00-102-03001-01)	Attached Sheet 3
2016 TRITON Workshop Manual	DRAFT	REMOVAL AND INSTALLATION (M422-00-102-03001-01)	Attached Sheet 3

L200
<GENERAL EXPORT>

Applicable manual	Pub. No.	Applicable title (INFO ID)	Content
2016 L200 Workshop Manual	PWTE1502R(ENG) PWTS1503R(SPA)	REMOVAL AND INSTALLATION (M422-00-102-03001-01)	Attached Sheet 3

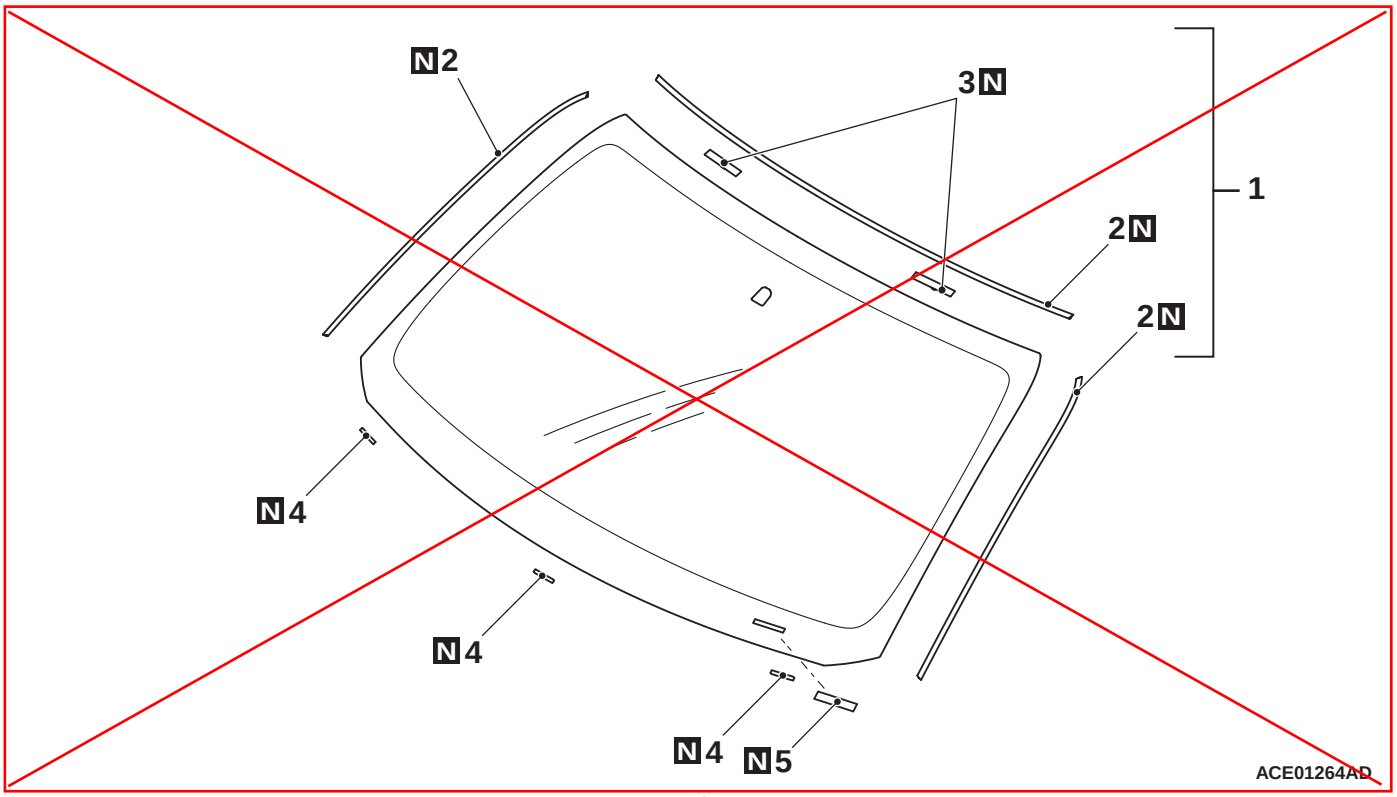
TRITON
< AUSTRALIA AND NEW ZEALAND >

Applicable manual	Pub. No.	Applicable title (INFO ID)	Content
2016 TRITON Workshop Manual	AU900436, AU900478 NZ:DRAFT	REMOVAL AND INSTALLATION (M422-00-102-03001-01)	Attached Sheet 3

REMOVAL AND INSTALLATION

Pre-removal and Post-installation Operation
- Front Deck Garnish Removal and Installation (Refer to GROUP 51, Windshield Wiper .)
- Roof Drip Moulding Removal and Installation (Refer to GROUP 51, Moulding .)
- Front Pillar Trim Removal and Installation (Refer to GROUP 52A, Interior Trim .)
- Lighting control sensor removal and installation <Vehicles with lighting control sensor> (Refer to GROUP 54A – Lighting control sensor .)
- LDW-ECU removal and installation <Vehicles with LDW> (Refer to GROUP 54A – LDW-ECU .)

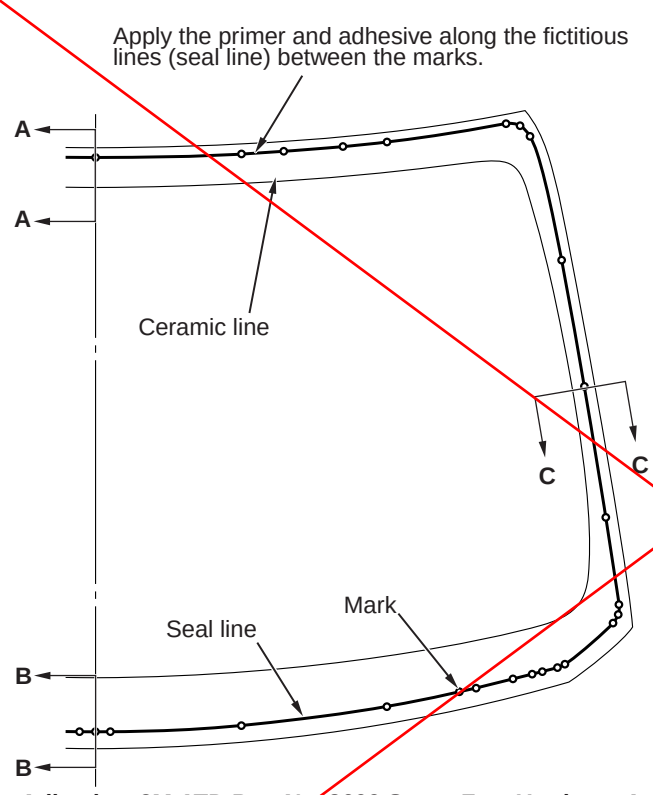
<Old>



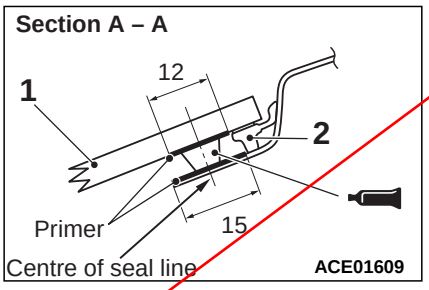
Insert the attached sheet 2 (4/6)

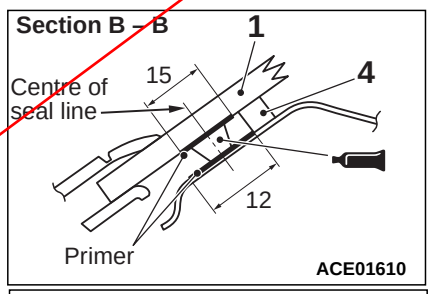
<Old>

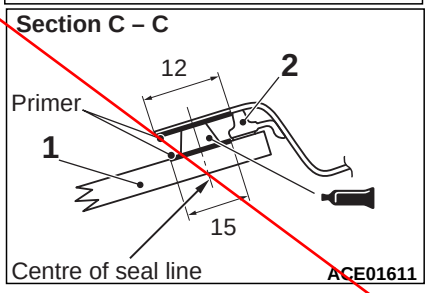
Attached sheet 2 (2/6)



Unit: mm







ACE01608 AB

Adhesive: 3M ATD Part No. 8609 Super Fast Urethane Auto Glass Sealant or equivalent and 3M ATD Part No. 8608 Super Fast Urethane Primer or equivalent

Removal steps

<<A>> >>B<< 1. Windshield glass assembly
>>B<< 2. Windshield moulding
>>A<< 3. Glass stopper

Removal steps

>>A<< 4. Windshield spacer
5. Windshield glass tape <L.H. drive vehicles>

Insert the attached sheet 2 (5/6)

REMOVAL SERVICE POINT

<<A>> WINDSHIELD GLASS ASSEMBLY REMOVAL

1. To protect the body (paint surface), apply cloth tape to all body areas around the installed windshield glass.
2. Using piano wire.
   (1) Use a knife to cut away the moulding.
   (2) Using a sharp-point drill, make a hole in the windshield adhesive.
   (3) Pass the piano wire from the inside of the vehicle through the hole.

7. If the windshield glass is reused, scrape away all traces of old adhesive from the windshield glass.

INSTALLATION SERVICE POINTS

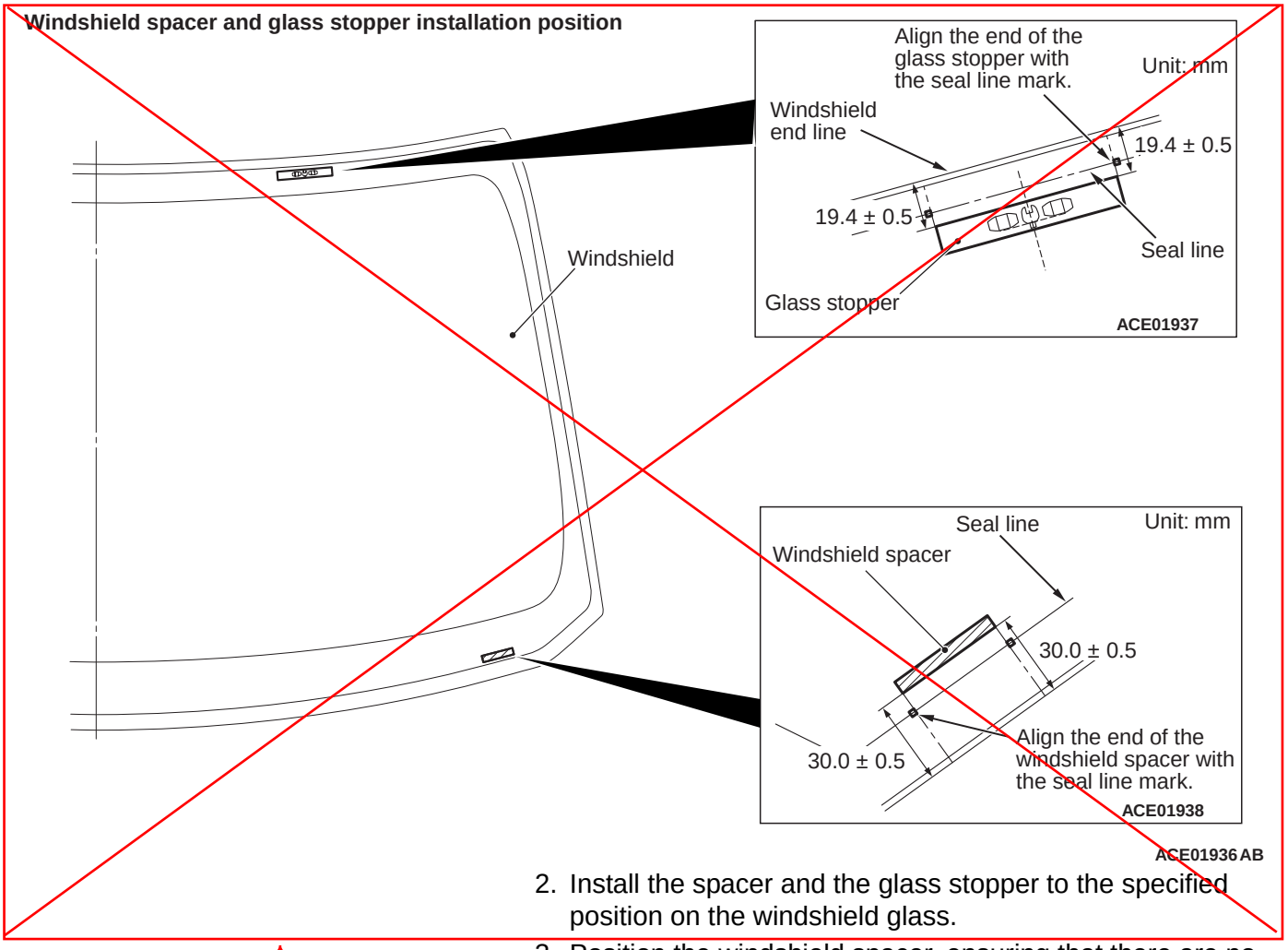
>>A<< WINDSHIELD SPACER/GLASS STOPPER INSTALLATION

⚠ CAUTION
Leave the degreased parts for 3 or more minutes to dry well, before starting on the next step. Do not touch the degreased parts.

1. Use parts cleaner (MZ100387 or equivalent) to degrease the inside and outside of the windshield glass and the body flanges.

<Old>

Windshield spacer and glass stopper installation position



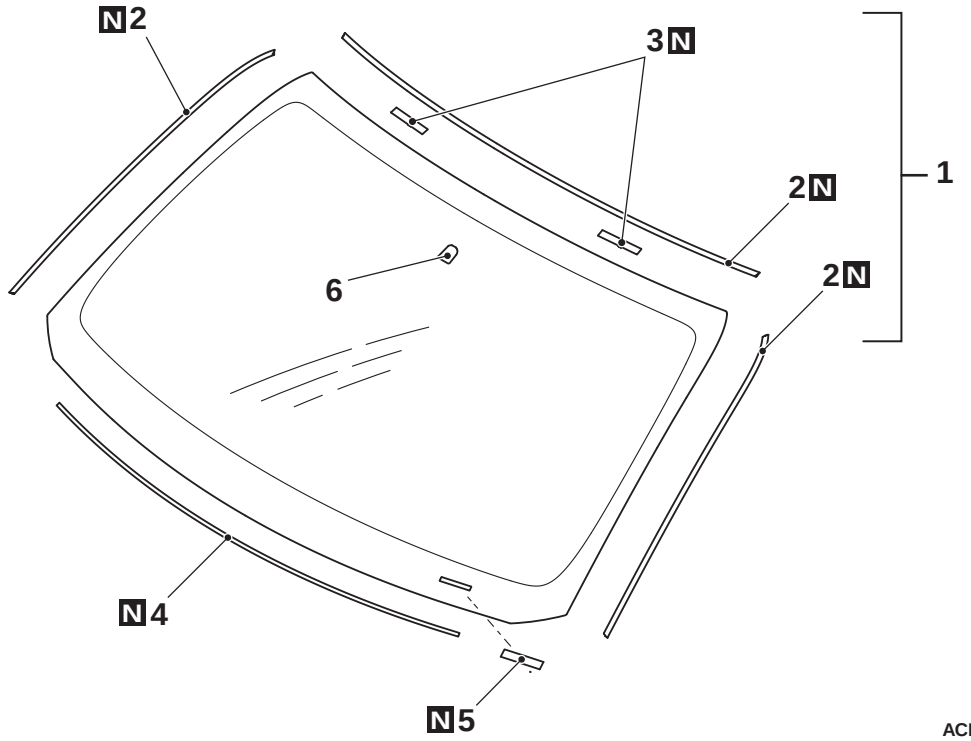
2. Install the spacer and the glass stopper to the specified position on the windshield glass.
3. Position the windshield spacer, ensuring that there are no bends or warpage inside the windshield glass.

Insert the attached sheet 2 (6/6)

>>B<< WINDSHIELD GLASS ASSEMBLY/WINDSHIELD MOULDING INSTALLATION

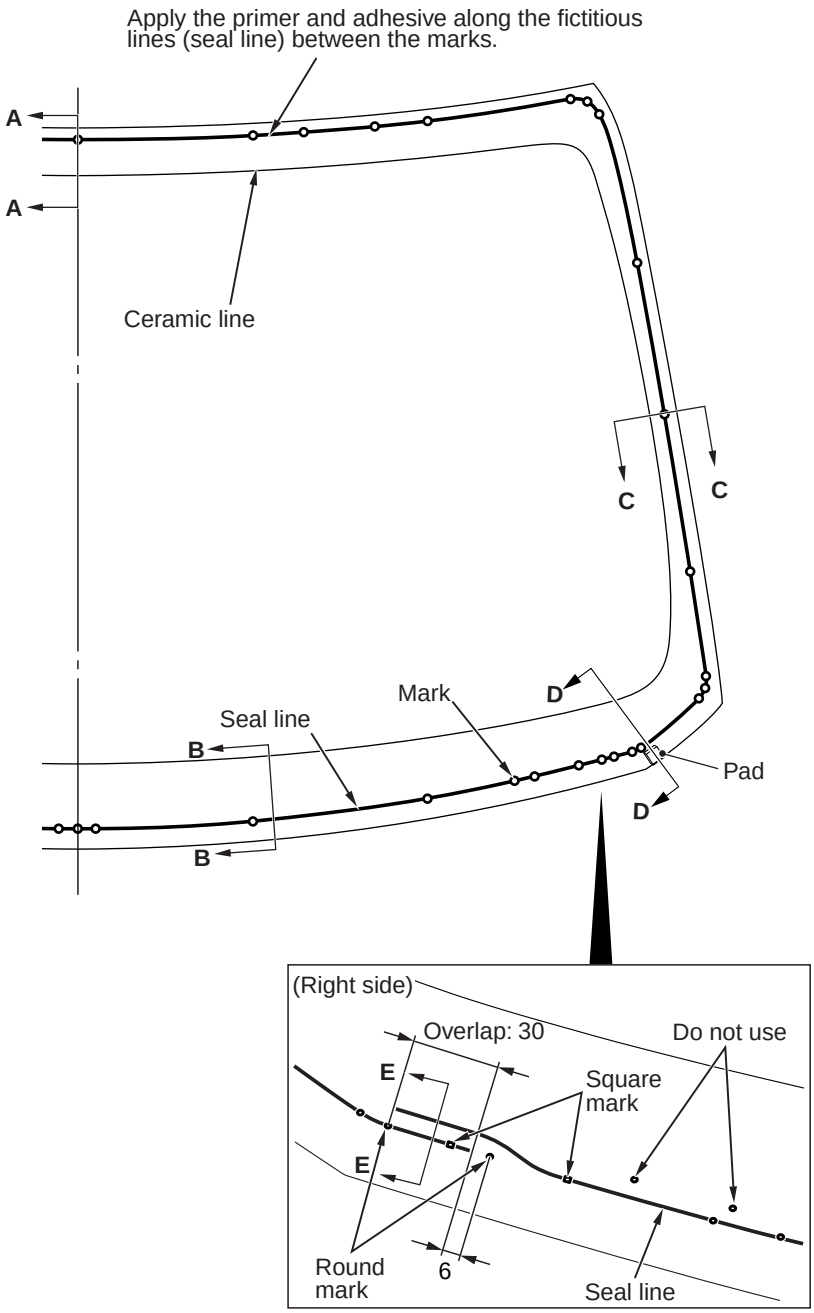
1. Apply double-sided tapes to the concaved part of the windshield moulding.
2. Install the windshield moulding to the windshield glass.

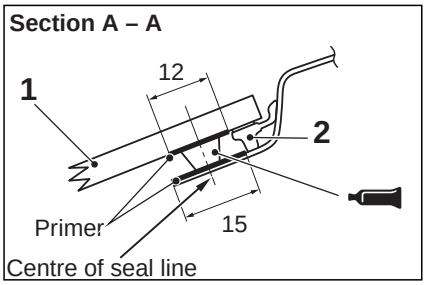
<New>

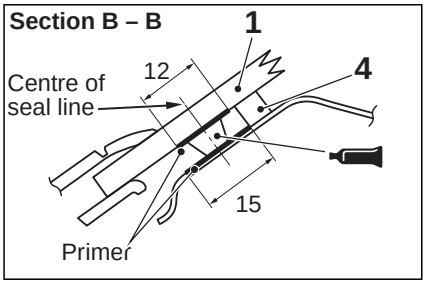


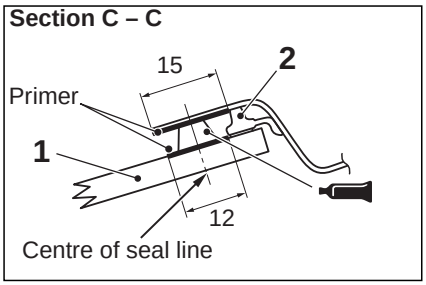
<New>

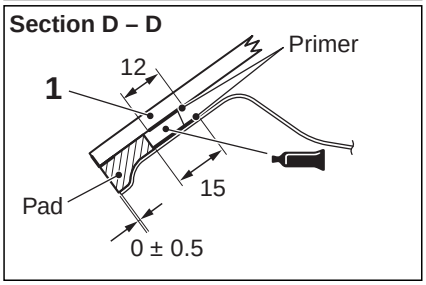
Unit: mm

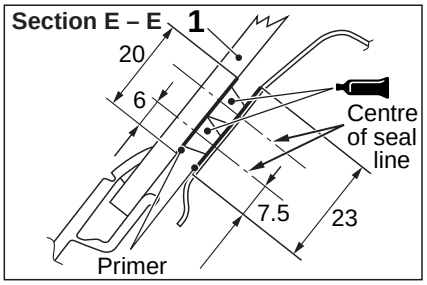












Adhesive: 3M ATD Part No. 8609 Super Fast Urethane Auto Glass Sealant or equivalent and 3M ATD Part No. 8608 Super Fast Urethane Primer or equivalent

ACE02677AB

Removal steps

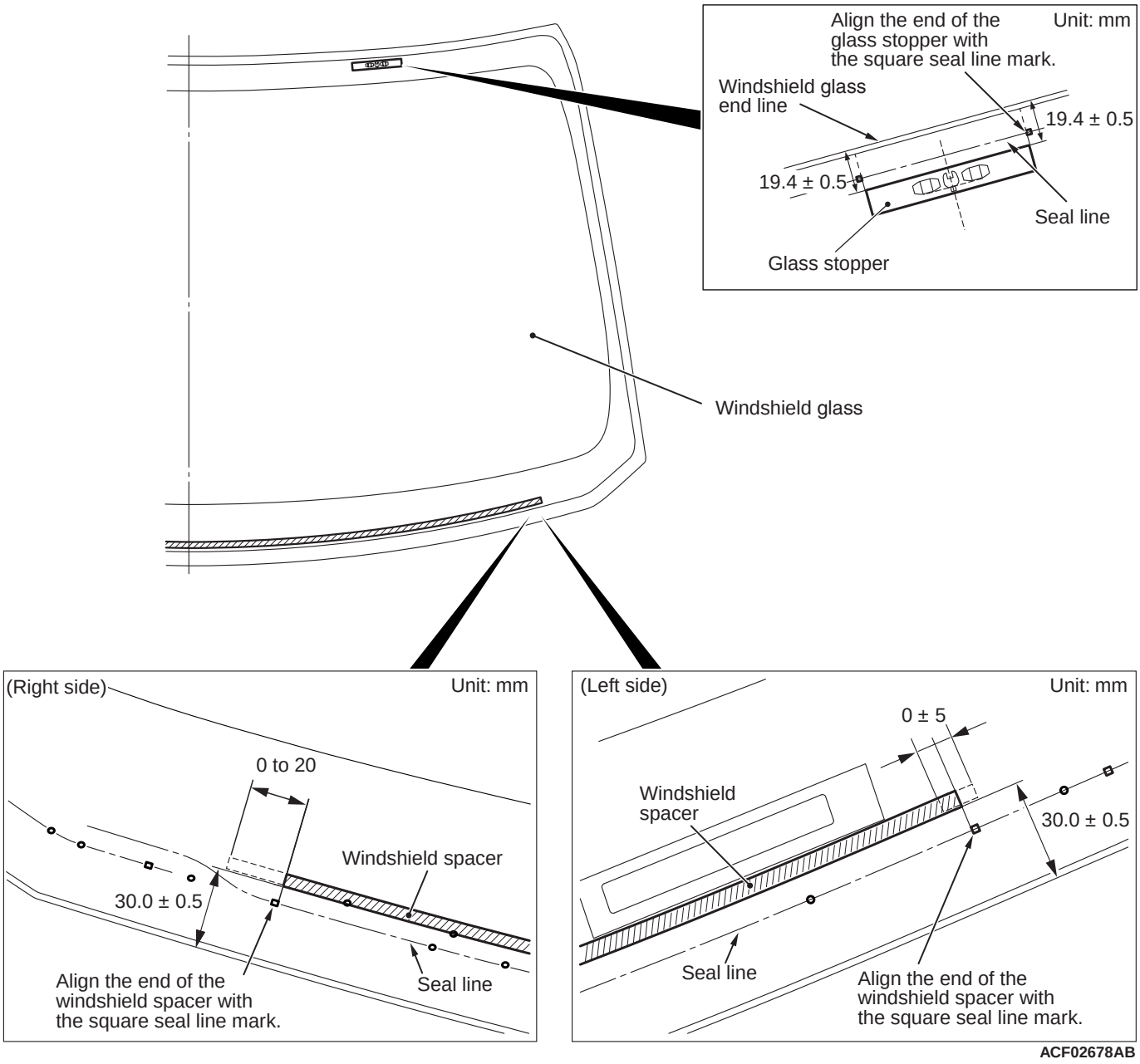
<<A>>	>>B<<	1.	Windshield glass assembly
	>>B<<	2.	Windshield moulding
	>>A<<	3.	Glass stopper
	>>A<<	4.	Windshield spacer

Removal steps

5. Windshield glass tape <L.H. drive vehicles>
6. Windshield glass button

<New>

Windshield spacer and glass stopper installation position



ACF02678AB

2. Install the spacer and the glass stopper to the specified position on the windshield glass.

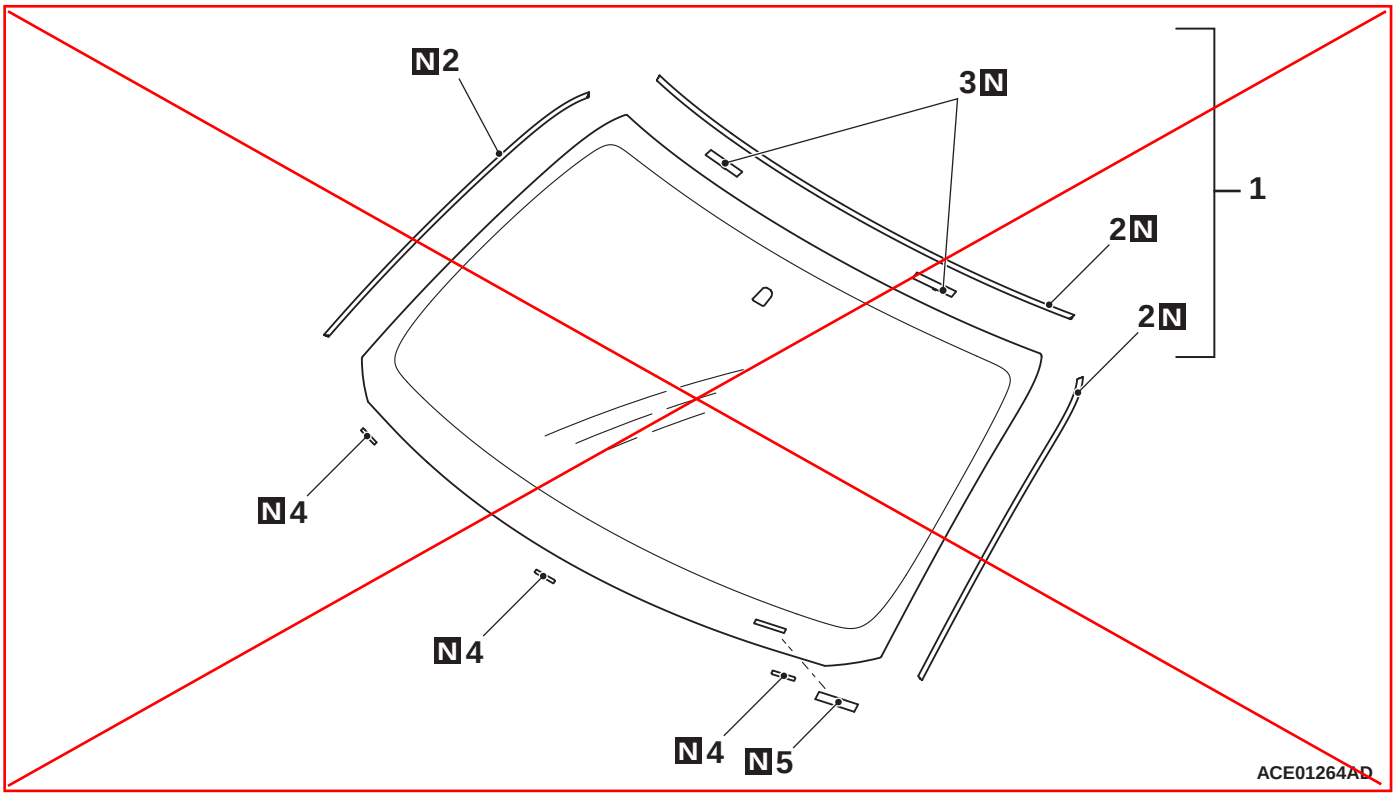
   NOTE: Starting at the left side, install the windshield spacer.

REMOVAL AND INSTALLATION

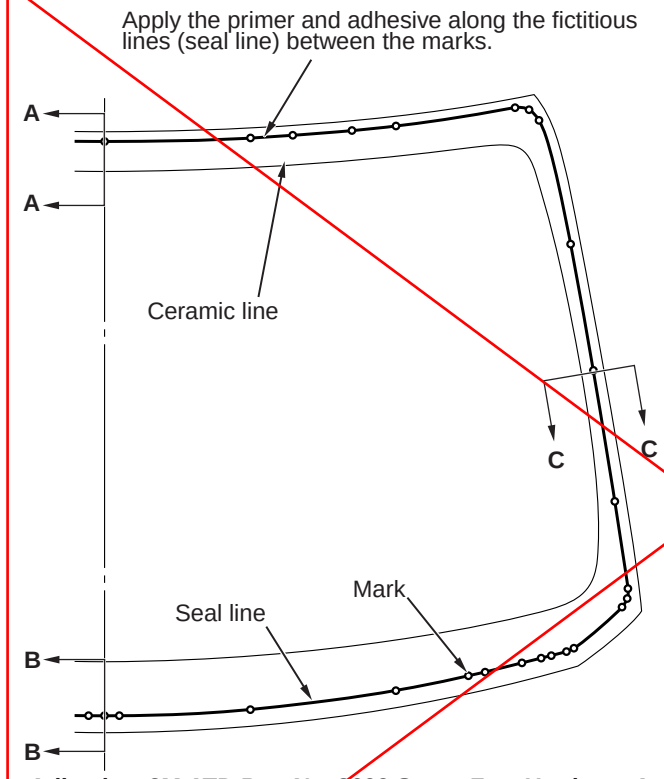
Pre-removal and Post-installation Operation

- Front Deck Garnish Removal and Installation (Refer to GROUP 51, Windshield Wiper .)
- Roof Drip Moulding Removal and Installation (Refer to GROUP 51, Moulding .)
- Front Pillar Trim Removal and Installation (Refer to GROUP 52A, Interior Trim <Single Cab>, M1521001102484 <Club Cab> or <Double Cab>.)
- Lighting control sensor removal and installation <Vehicles with lighting control sensor> (Refer to GROUP 54A – Lighting control sensor .)

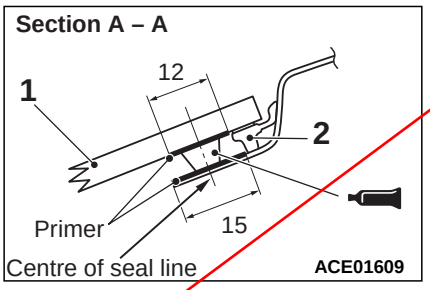
<Old>

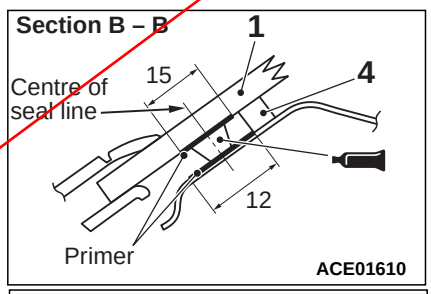


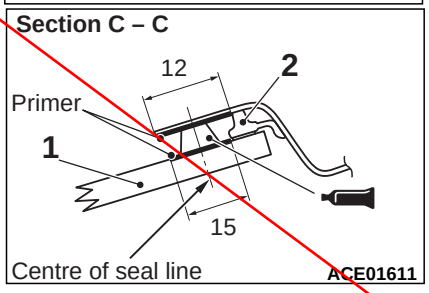
Insert the attached sheet 3 (4/6)



Unit: mm







ACE01608 AB

Adhesive: 3M ATD Part No. 8609 Super Fast Urethane Auto Glass Sealant or equivalent and 3M ATD Part No. 8608 Super Fast Urethane Primer or equivalent

Removal steps

<<A>> >>B<< 1. Windshield glass assembly
>>B<< 2. Windshield moulding
>>A<< 3. Glass stopper

Removal steps

>>A<< 4. Windshield spacer
5. Windshield glass tape

Insert the attached sheet 3 (5/6)

REMOVAL SERVICE POINT

<<A>> WINDSHIELD GLASS REMOVAL

1. To protect the body (paint surface), apply cloth tape to all body areas around the installed windshield glass.
2. Using piano wire.
   (1) Use a knife to cut away the moulding.
   (2) Using a sharp-point drill, make a hole in the windshield adhesive.
   (3) Pass the piano wire from the inside of the vehicle through the hole.

7. If the windshield glass is reused, scrape away all traces of old adhesive from the windshield glass.

INSTALLATION SERVICE POINTS

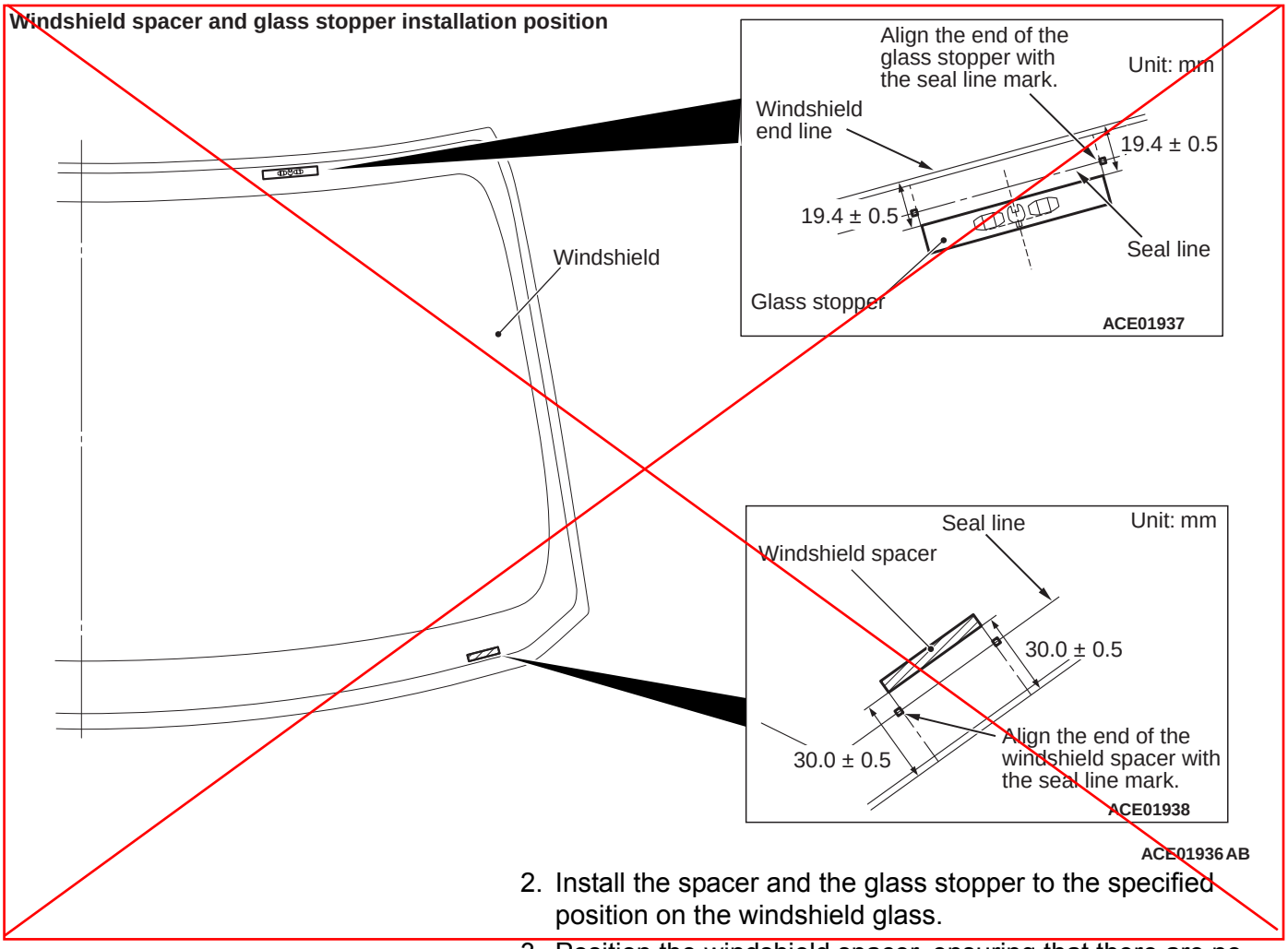
>>A<< WINDSHIELD SPACER/GLASS STOPPER INSTALLATION

⚠ CAUTION
Leave the degreased parts for 3 or more minutes to dry well, before starting on the next step. Do not touch the degreased parts.

1. Use parts cleaner (MZ100387 or equivalent) to degrease the inside and outside of the windshield glass and the body flanges.

<Old>

Windshield spacer and glass stopper installation position



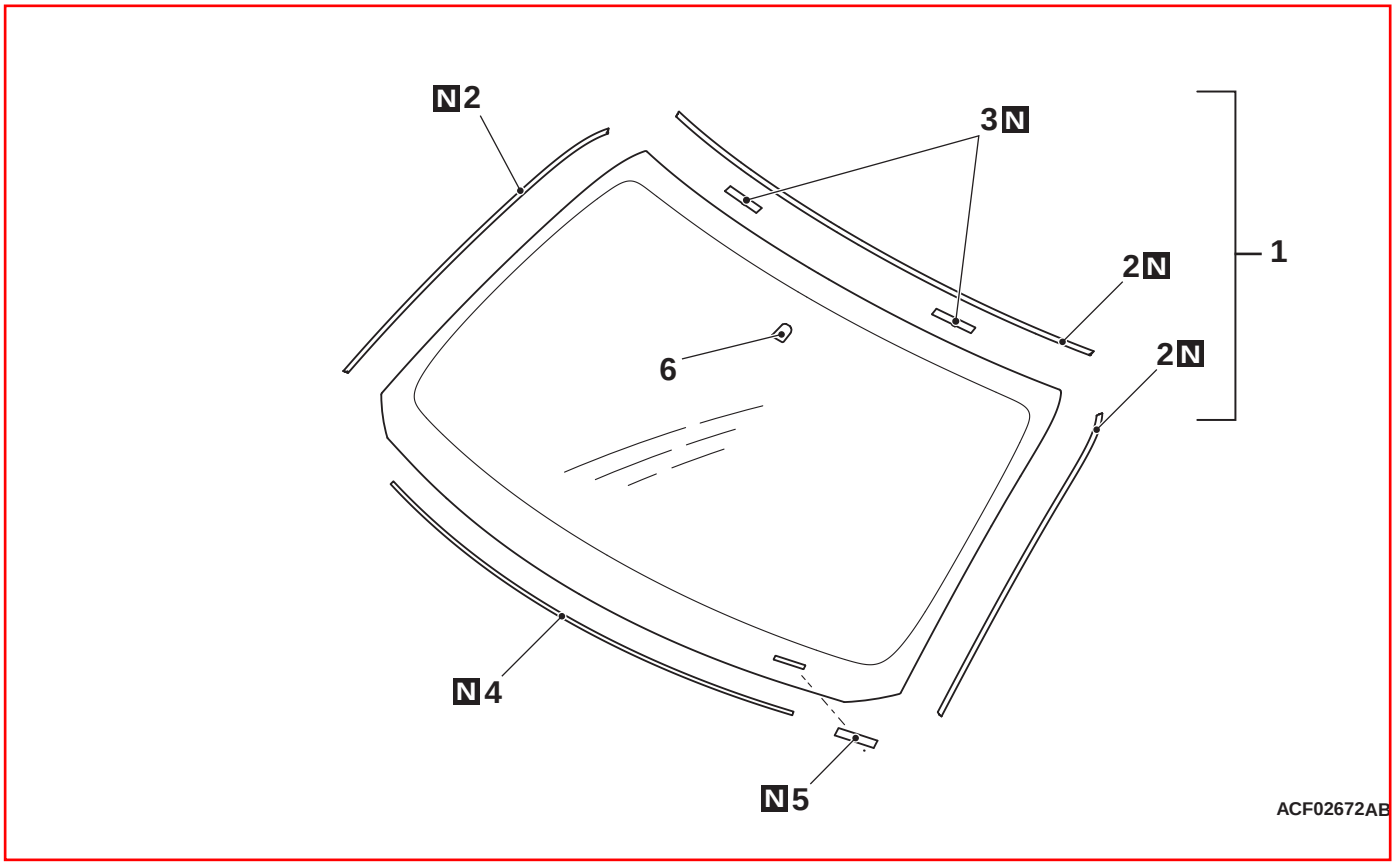
2. Install the spacer and the glass stopper to the specified position on the windshield glass.
3. Position the windshield spacer, ensuring that there are no bends or warpage inside the windshield glass.

Insert the attached sheet 3 (6/6)

>>B<< WINDSHIELD GLASS/WINDSHIELD MOULDING INSTALLATION

1. Apply double-sided tapes to the concaved part of the windshield moulding.
2. Install the windshield moulding to the windshield glass.

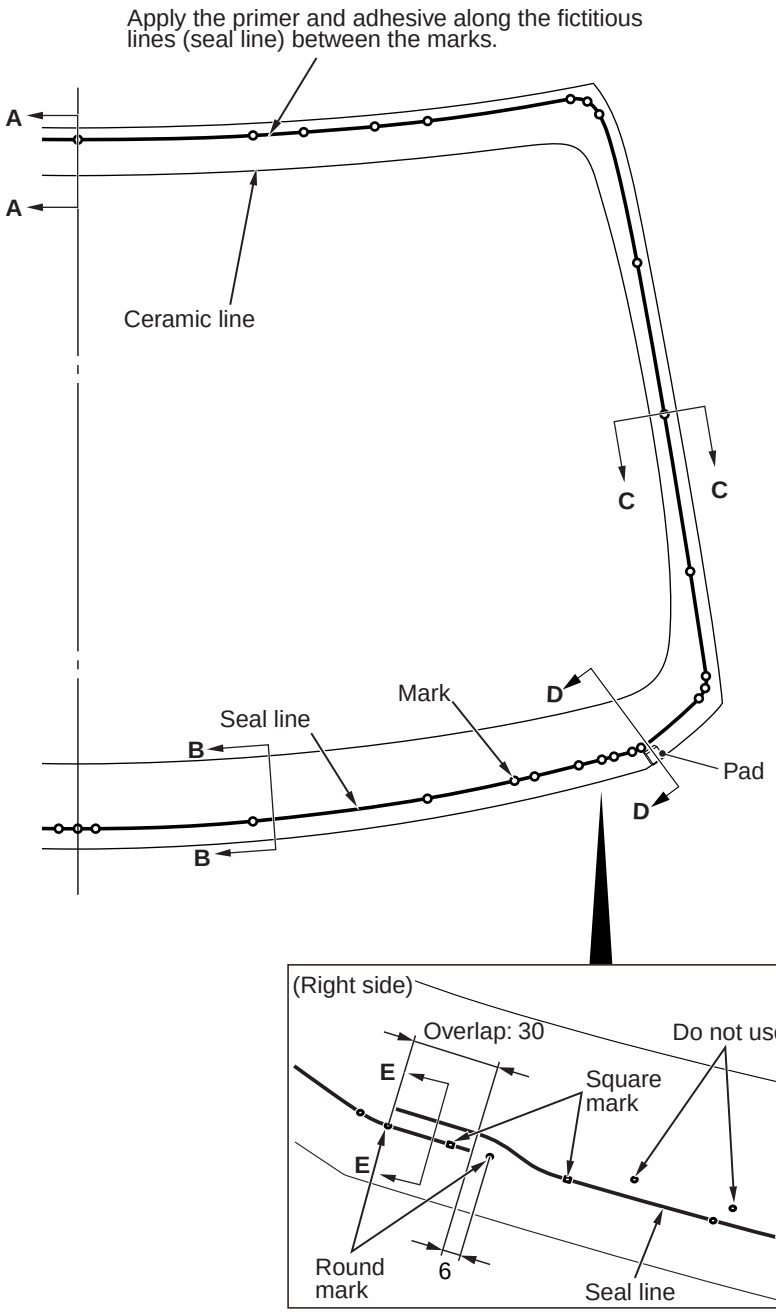
<New>

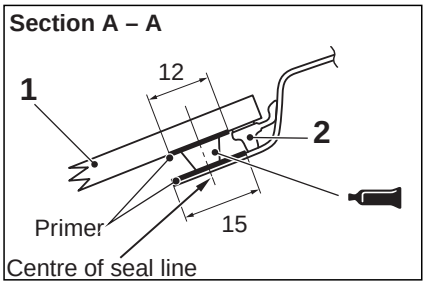


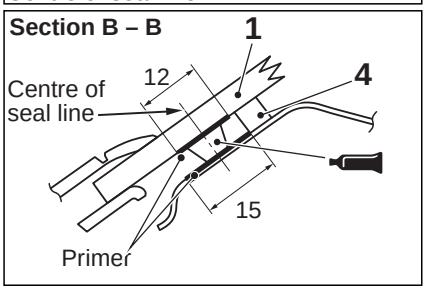
<New>

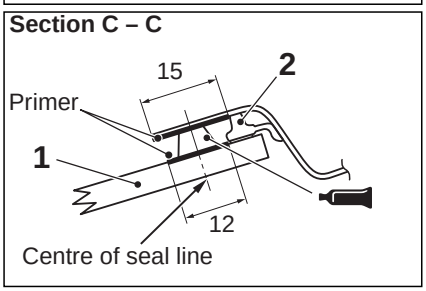
Attached sheet 3 (5/6)

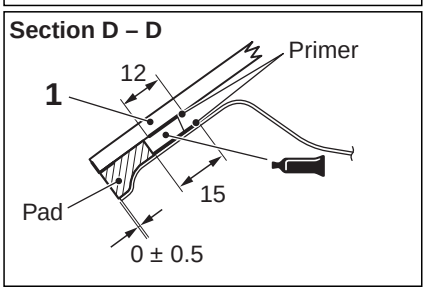
Unit: mm

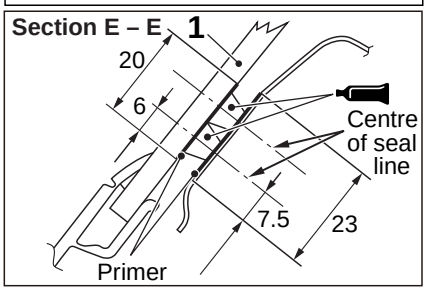












Adhesive: 3M ATD Part No. 8609 Super Fast Urethane Auto Glass Sealant or equivalent and 3M ATD Part No. 8608 Super Fast Urethane Primer or equivalent

ACE02677AB

Removal steps

<<A>>	>>B<<	1.	Windshield glass
	>>B<<	2.	Windshield moulding
	>>A<<	3.	Glass stopper

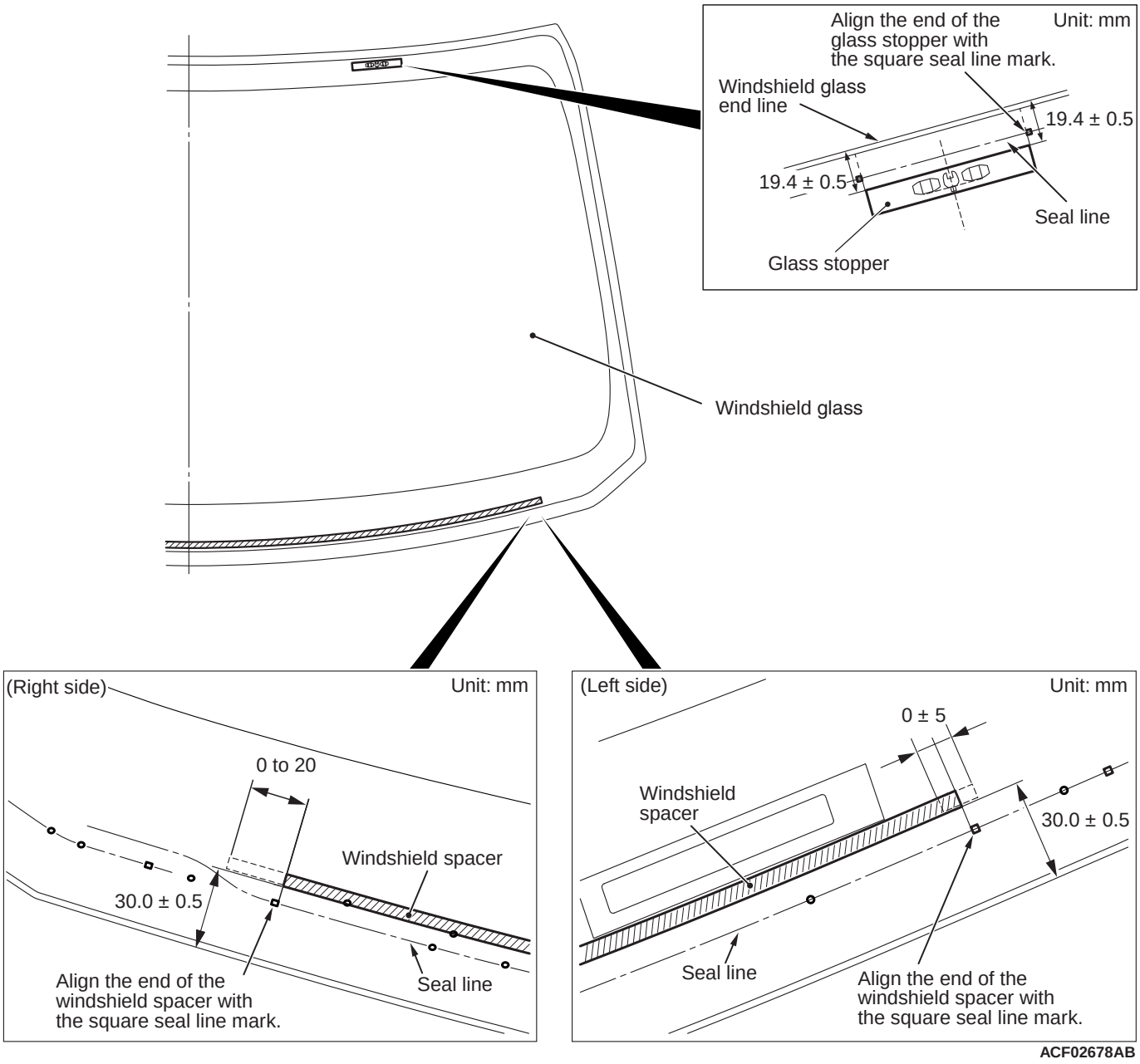
Removal steps

>>A<<	4.	Windshield spacer
	5.	Windshield glass tape
	6.	Windshield glass button

<New>

Attached sheet 3 (6/6)

Windshield spacer and glass stopper installation position



ACF02678AB

2. Install the spacer and the glass stopper to the specified position on the windshield glass.

   NOTE: Starting at the left side, install the windshield spacer.