SERVICE BULLETIN

MITSUBISHI MOTORS

GLOBAL AFTER SALES OFFICE, MITSUBISHI MOTORS CORPORATION

PURPOSE : CORRECTION	ISSUE NO. : MSB-15EXML23-501	DATE : 2015-02-09
SUBJECT : Error in writing of the replacement of the CVT assembly		<DESTINATION/MODEL> (As per attached sheet 1) <M/Y> 15-16
GROUP : Gr:23(Automatic transmission)		OUTLANDER SPORT/RVR/ASX/OUTLANDER

1. Description :

Please refer to the attached document for the correction of the error in writing existing in the applicable service manual.

2. Affected service manuals :

Please refer to the attached document (Attached sheet 1)

3. About the details :

Please refer to the attached document (Attached sheet 3-4)

For overseas market

MMNA

Applicable manual	Pub. No.	Applicable title (INFO ID)	Content
2015 OUTLANDER SPORT/ RVR/ ASX Service Manual	MSCD-017B-2015 DRAFT (MEXICO)	G-23A: LEARNING PROCEDURE (M231-22-440-01900-01)	Attached sheet 3

EU/RUSSIA

Applicable manual	Pub. No.	Applicable title (INFO ID)	Content
2015 ASX Workshop Manual	CGA E15E1-CD (English) CGA F15E1-CD (French) CGA G15E1-CD (German) CGA S15E1-CD (Spanish) CGA I15E1-CD (Italian) N/A (RUSSIA)	G-23A: LEARNING PROCEDURE (M231-22-440-01900-01)	Attached sheet 4

G.EXP/GCC/MMAL/NZ

Applicable manual	Pub. No.	Applicable title (INFO ID)	Content
2015 ASX Workshop Manual	PWPE1412R (English) PWPS1413R (Spanish) AU900418 (MMAL) DRAFT (NZ)	G-23A: LEARNING PROCEDURE (M231-22-440-01900-01)	Attached sheet4

RUSSIA, SOUTH AFRICA, ARGENTINA

Applicable manual	Pub. No.	Applicable title (INFO ID)	Content
2016 OUTLANDER Workshop Manual	N/A (RUSSIA) DRAFT (ARGENTINA, SOUTH AFRICA)	G-23A: LEARNING PROCEDURE (M231-22-440-01900-01)	Attached sheet 4

G.EXP/GCC/BRAZIL

Applicable manual	Pub. No.	Applicable title (INFO ID)	Content
2016 OUTLANDER Workshop Manual	PWRE1503R(English) PWRS1504R (Spanish) BRAZIL:DRAFT	G-23A: LEARNING PROCEDURE (M231-22-440-01900-01)	Attached sheet 4

Russia KD

Applicable manual	Pub. No.	Applicable title (INFO ID)	Content
2016 OUTLANDER Workshop Manual	N/A	G-23A: LEARNING PROCEDURE (M231-22-440-01900-01)	Attached sheet 4

MMAL/NZ

Applicable manual	Pub. No.	Applicable title (INFO ID)	Content
2016 OUTLANDER Workshop Manual	AU900424 DRAFT (NZ)	G-23A: LEARNING PROCEDURE (M231-22-440-01900-01)	Attached sheet 4

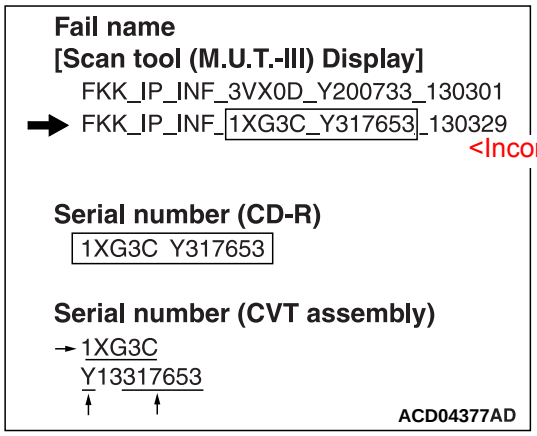
WHEN REPLACING THE CVT ASSEMBLY

1. Note the serial number, which is stamped on the new CVT assembly.
2. Remove the CVT assembly and install a new CVT assembly.
3. Connect scan tool (M.U.T.-III) to the data link connector.
4. Turn the ignition switch to the "ON" position.
5. Import a serial number from the CD-R*, which is supplied with a new CVT assembly, into the scan tool (M.U.T.-III).

   *NOTE: *: Follow the steps below to import a serial number from the CD-R into the scan tool (M.U.T.-III).*

   1. *Select "Special function."*
   2. *Select "Write calibration value."*
   3. *Select "Saved calibration value writing."*
   4. *Press the "File import" button.*
   5. *Select an appropriate removable disc.*
   6. *Confirm that "Completed." is displayed.*
6. Move the selector lever to the R range.
7. Depress the accelerator pedal while depressing the brake pedal. (Engine stops.) Use the scan tool (M.U.T.-III) special function to execute "Calibration value reset (item No.1: Calibration value reset)" while holding them in applied position.
8. Set the selector lever to the P range.
9. Turn the ignition switch to the "LOCK" (OFF) position, and then wait for ten seconds.
10. Turn the ignition switch to the "ON" position.
11. Make sure that the selector lever is in the P or N range and that P or N is not displayed on the combination meter.
12. Select the same file name (shown in the illustration) as the serial number of CD-R or CVT assembly on the special function "Write calibration value (Saved calibration value writing)" screen and import the serial number into the ~~scan tool (M.U.T.-III)~~. <Incorrect> TCM <Correct>
13. The shift range symbol (P or N) in the combination meter should illuminate.

    NOTE: If the shift range symbol (P or N) in the combination meter does not illuminate, repeat the operations from Step 5.



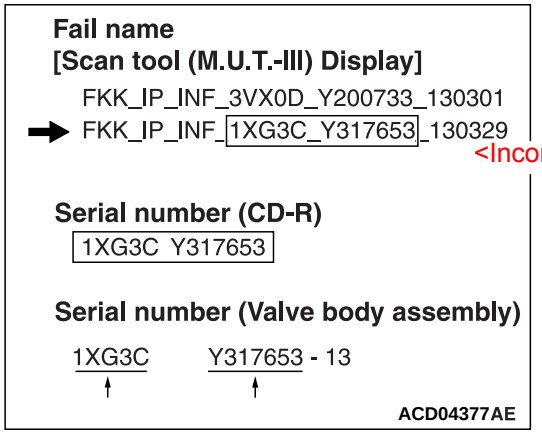
WHEN REPLACING THE VALVE BODY ASSEMBLY

1. Note the serial number, which is stamped on the new valve body assembly.
2. Remove the valve body assembly and install a new valve body assembly.
3. Connect scan tool (M.U.T.-III) to the data link connector.
4. Turn the ignition switch to the "ON" position.
5. Import a serial number from the CD-R*, which is supplied with a new valve body assembly, into the scan tool (M.U.T.-III).

   *NOTE: *: Follow the steps below to import a serial number from the CD-R into the scan tool (M.U.T.-III).*

   1. *Select "Special function."*
   2. *Select "Write calibration value."*
   3. *Select "Saved calibration value writing."*
   4. *Press the "File import" button.*
   5. *Select an appropriate removable disc.*
   6. *Confirm that "Completed." is displayed.*
6. Move the selector lever to the R range.
7. Depress the accelerator pedal while depressing the brake pedal. (Engine stops.) Use the scan tool (M.U.T.-III) special function to execute "Calibration value reset (item No.1: Calibration value reset)" while holding them in applied position.
8. Set the selector lever to the P range.
9. Turn the ignition switch to the "LOCK" (OFF) position, and then wait for ten seconds.
10. Turn the ignition switch to the "ON" position.
11. Make sure that the selector lever is in the P or N range and that P or N is not displayed on the combination meter.
12. Select the same file name (shown in the illustration) as the serial number of CD-R or valve body assembly on the special function "Write calibration value (Saved calibration value writing)" screen and import the serial number into the scan tool (M.U.T.-III). <Incorrect> TCM <Correct>
13. The shift range symbol (P or N) in the combination meter should illuminate.

    NOTE: If the shift range symbol (P or N) in the combination meter does not illuminate, repeat the operations from Step 5.



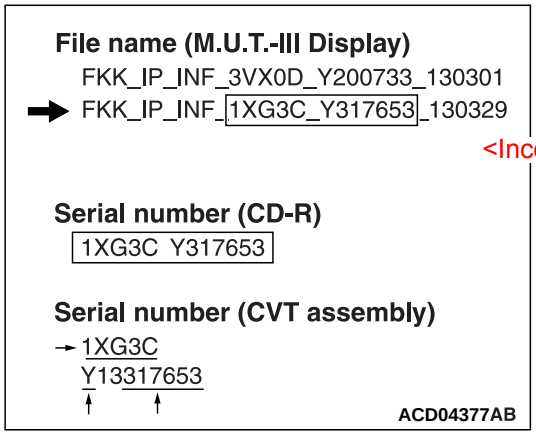
WHEN REPLACING THE CVT ASSEMBLY

1. Note the serial number, which is stamped on the new CVT assembly.
2. Remove the CVT assembly and install a new CVT assembly.
3. Connect M.U.T.-III to the diagnosis connector.
4. Turn the ignition switch to the "ON" position.
5. Import a serial number from the CD-R*, which is supplied with a new CVT assembly, into the M.U.T.-III.

   *NOTE: *: Follow the steps below to import a serial number from the CD-R into the M.U.T.-III.*

   1. *Select "Special function."*
   2. *Select "Write calibration value."*
   3. *Select "Saved calibration value writing."*
   4. *Press the "File import" button.*
   5. *Select an appropriate removable disc.*
   6. *Confirm that "Completed." is displayed.*
6. Move the selector lever to the R range.
7. Depress the accelerator pedal while depressing the brake pedal. (Engine stops.) Use the M.U.T.-III special function to execute "Calibration value reset (item No.1: Calibration value reset)" while holding them in applied position.
8. Set the selector lever to the P range.
9. Turn the ignition switch to the "LOCK" (OFF) position, and then wait for ten seconds.
10. Turn the ignition switch to the "ON" position.
11. Make sure that the selector lever is in the P or N range and that P or N is not displayed on the combination meter.
12. Select the same file name (shown in the illustration) as the serial number of CD-R or CVT assembly on the special function "Write calibration value (Saved calibration value writing)" screen and import the serial number into the CVT-ECU. <Incorrect> ~~M.U.T.-III~~ <Correct>
13. The shift range symbol (P or N) in the combination meter should illuminate.

    NOTE: If the shift range symbol (P or N) in the combination meter does not illuminate, repeat the operations from step 5.
14. Turn the ignition switch to the "ON" position.
15. Execute the special function "CVT oil degradation level (item No.1: Clear CVT oil degradation level)" on the M.U.T.-III to delete a CVT fluid deterioration level.
16. Operation complete.



WHEN REPLACING THE VALVE BODY ASSEMBLY

1. Note the serial number, which is stamped on the new valve body assembly.
2. Remove the valve body assembly and install a new valve body assembly.
3. Connect M.U.T.-III to the diagnosis connector.
4. Turn the ignition switch to the "ON" position.
5. Import a serial number from the CD-R*, which is supplied with a new valve body assembly, into the M.U.T.-III.

   *NOTE: *: Follow the steps below to import a serial number from the CD-R into the M.U.T.-III.*

   1. *Select "Special function."*
   2. *Select "Write calibration value."*
   3. *Select "Saved calibration value writing."*
   4. *Press the "File import" button.*
   5. *Select an appropriate removable disc.*
   6. *Confirm that "Completed." is displayed.*
6. Move the selector lever to the R range.
7. Depress the accelerator pedal while depressing the brake pedal. (Engine stops.) Use the M.U.T.-III special function to execute "Calibration value reset (item No.1: Calibration value reset)" while holding them in applied position.
8. Set the selector lever to the P range.
9. Turn the ignition switch to the "LOCK" (OFF) position, and then wait for ten seconds.
10. Turn the ignition switch to the "ON" position.
11. Make sure that the selector lever is in the P or N range and that P or N is not displayed on the combination meter.
12. Select the same file name (shown in the illustration) as the serial number of CD-R or valve body assembly on the special function "Write calibration value (Saved calibration value writing)" screen and import the serial number into the <Incorrect> ~~M.U.T.-III~~ <CVT-ECU> <Correct>
13. The shift range symbol (P or N) in the combination meter should illuminate.

    NOTE: If the shift range symbol (P or N) in the combination meter does not illuminate, repeat the operations from step 5.

