SERVICE BULLETIN

MITSUBISHI MOTORS

GLOBAL AFTER SALES OFFICE, MITSUBISHI MOTORS CORPORATION

PURPOSE : CORRECTION	ISSUE NO. : MSB-12EXML34-501A	DATE : 2013/08/07
SUBJECT : TRAILING ARM BUSHING REPLACEMENT		<Destination/Model> (AS PER ATTACHED) <M/Y> 13-14
GROUP : REAR SUSPENTION (Gr.34)		OUTLANDER(GF0W)/ASX/OUTLANDER SPORT/RVR(GA0W)

1. Description:

See the attached document for the correction of the error existing in the applicable service manual.

2. Applicable Manual :

See the attached document **(Attached sheet 1)**

3. Details:

See the attached document **(Attached sheet 3-5)**

※ Original version (MSB-12EXML34-501) : Issued date is 2012/12/25
Revised A version (MSB-12EXML34-501A only for MMNA/USTP) : Issued date is 2013/08/07

For overseas market

<EU/RUSSIA>

Applicable manual	Pub. No.		Applicable title (INFO-ID)	Contents
2013 ASX WORKSHOP MANUAL	EU	CGWE13E4-CD (ENGLISH) CGWS13E4-CD (SPANISH) CGWF13E4-CD (FRENCH) CGWG13E4-CD (GERMAN) CGWI13E4-CD (ITALIAN)	TRAILING ARM BUSHING REPLACEMENT (M341-01-130-71500-01)	Attached sheet 3
	RUSSIA	N/A		
2013 OUTLANDER WORKSHOP MANUAL	EU	CGFE13E1-CD (ENGLISH) CGFS13E1-CD (SPANISH) CGFF13E1-CD (FRENCH) CGFG13E1-CD (GERMAN) CGFI13E1-CD (ITALIAN)	TRAILING ARM BUSHING REPLACEMENT (M341-01-130-68500-01)	
	RUSSIA	N/A		

<G.EXP/GCC/ MMAL/NZ/BURAZIL>

Applicable manual	Pub. No.		Applicable title (INFO-ID)	Contents
2013 ASX WORKSHOP MANUAL	G.EXP/ GCC	PWPE1204R(ENG) PWPS1205R(SPA)	TRAILING ARM BUSHING REPLACEMENT (M341-01-130-70400-01)	Attached sheet 3
	MMAL	AU900296		
	NZ/ BRAZIL	DRAFT		

<MMNA>

Applicable manual	Pub. No.		Applicable title (INFO-ID)	Contents
2013 ASX/OUTLANDER SPORT SERVICE MANUAL	MMNA	MSCD-017B-2013	SPECIAL TOOLS (M341-00-061-06100-01)	Attached sheet 4 (1/2)
			TRAILING ARM BUSHING REPLACEMENT (M341-01-130-70400-01)	Attached sheet 4 (2/2)

<MMAL/NZ/CHINA>

Applicable manual	Pub. No.		Applicable title (INFO-ID)	Contents
2013 OUTLANDER WORKSHOP MANUAL	MMAL	AU900304	TRAILING ARM BUSHING REPLACEMENT (M341-01-130-68501-01)	Attached sheet 3
	NZ/ CHINA	DRAFT		

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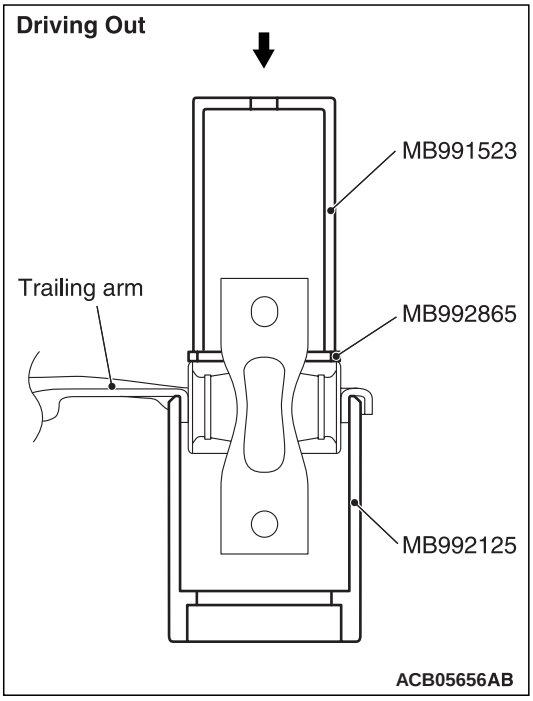
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Applicable manual	Pub. No.		Applicable title (INFO-ID)	Contents
2014 OUTLANDER SERVICE MANUAL	MMNA	MSCD-007B-2014	SPECIAL TOOLS (M341-00-061-02700-01)	Attached sheet 5 (1/2)
			TRAILING ARM BUSHING REPLACEMENT (M341-01-130-68500-01)	Attached sheet 5 (2/2)

Attached sheet 3

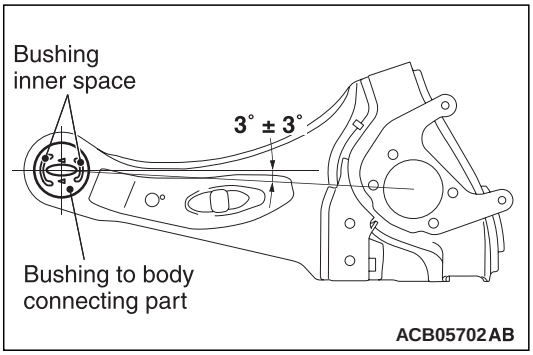
TRAILING ARM BUSHING REPLACEMENT

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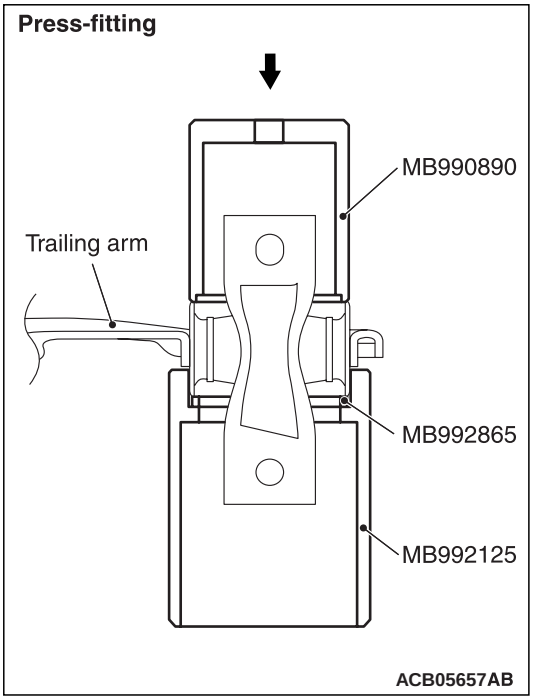


1. Use the following special tools to remove the trailing arm bushing:
   - Arm bushing remover and installer (MB992123)
   - Spacer base (MB992865)
   - Arm bushing base (MB992125)

<Incorrect>



2. Determine the installation direction and the installation position of the trailing arm bushing.
   (1) Install so that the protruding side of the trailing arm bushing inner pipe faces inside the body.
   (2) Position horizontally the trailing arm bushing to body connecting part, and locate bushing inner space as shown in the figure.

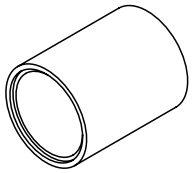
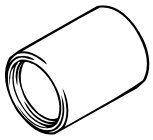
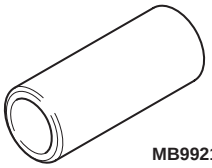
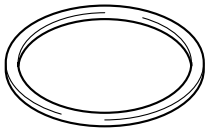
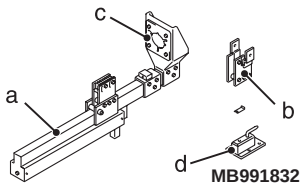
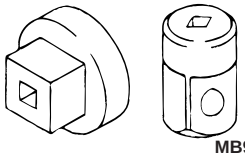


3. Use the following special tools to press-fit the trailing arm bushing up to the position shown in the figure:
   - Arm bushing remover and installer (MB990890)
   - Spacer base (MB992865)
   - Arm bushing base (MB992125)

・Remover base (MB991523)

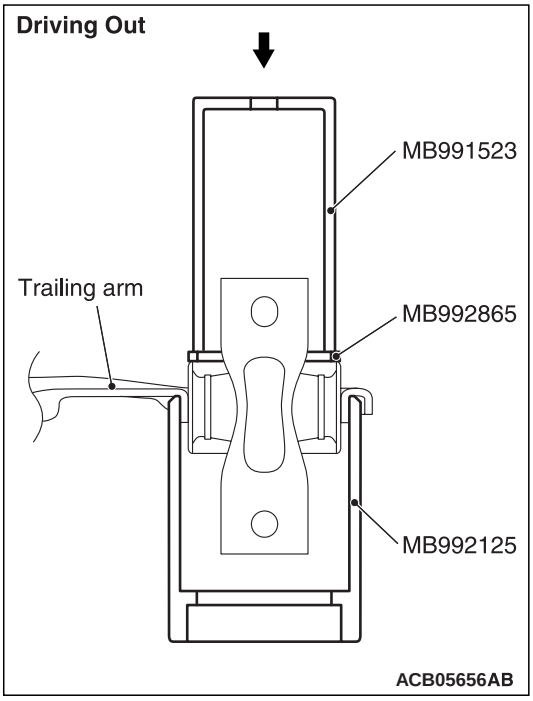
<Correct>

Attached sheet 4 (1/2)

Tool	Tool number and name	Supersession	Application
	MB991523 Remover base	–	Trailing arm bushing removal and press-fit
 MB990890	~~MB990890~~ Rear suspension bushing base	~~General service~~ tool <Added>	
 MB992125	MB992125 Arm bushing base	–	
 B992865	~~MB992865~~ Spacer base	~~Spacer base~~ <Added>	
 MB991832	MB991832 Spring compressor set a: MB991793 Spring compressor assembly b: MB991796 Attachment B c: MB991794 Upper plate d: MB991830 Fixture	General service tool	Rear coil spring compression
 MB990326	MB990326 Preload socket	General service tool	Stabilizer link ball joint rotation torque measurement

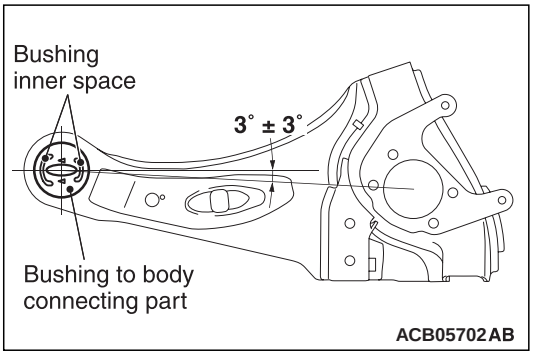
TRAILING ARM BUSHING REPLACEMENT

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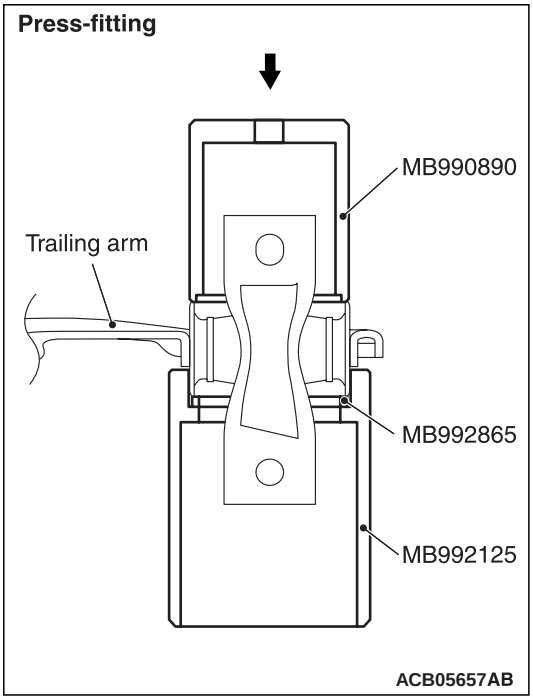


1. Use the following special tools to remove the trailing arm bushing:
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<Incorrect>



2. Determine the installation direction and the installation position of the trailing arm bushing.
   (1) Install so that the protruding side of the trailing arm bushing inner pipe faces inside the body.
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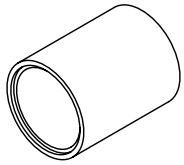
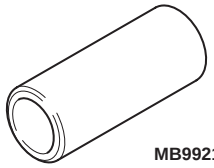
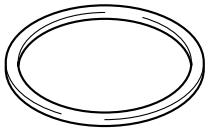
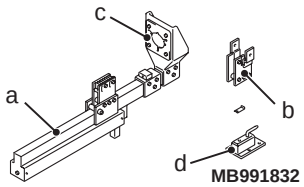
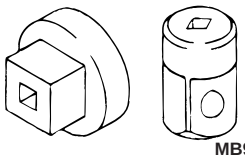
・Remover base (MB991523)

<Correct>

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Attached sheet 5 (1/2)

MB991523
Remover base
<Correct>

Tool	Tool number and name	Supersession	Application
	MB991523 Arm bushing remover and installer <Incorrect>	–	Trailing arm bushing removal and press-fit
 MB990890	MB990890 Rear suspension bushing base	General service tool	
 MB992125	MB992125 Arm bushing base	–	
 B992865	MB992865 Spacer base	–	
 MB991832	MB991832 Spring compressor set a: MB991793 Spring compressor assembly b: MB991796 Attachment B c: MB991794 Upper plate d: MB991830 Fixture	General service tool	Rear coil spring compression
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Attached sheet 5 (2/2)

TRAILING ARM BUSHING REPLACEMENT

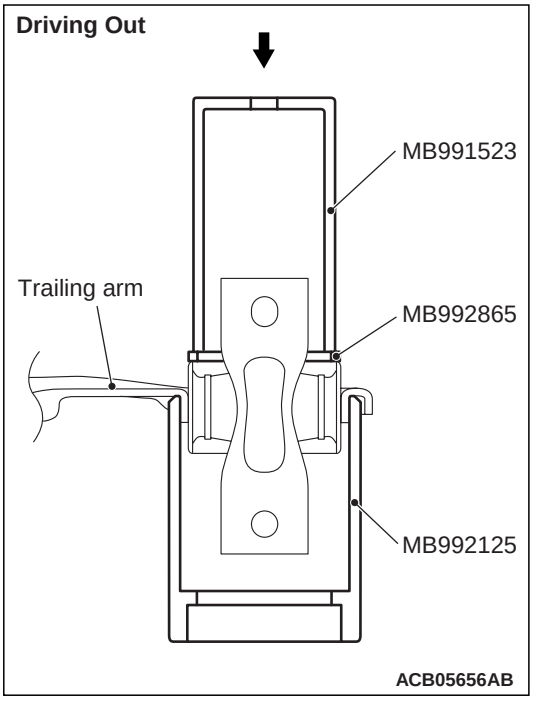
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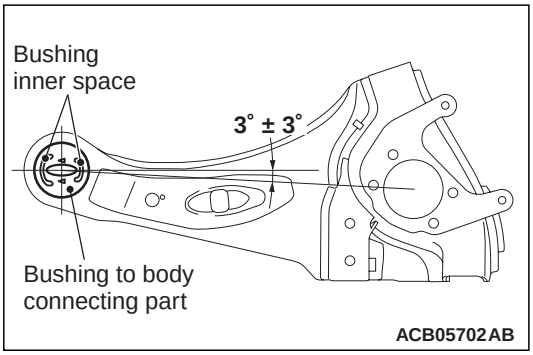
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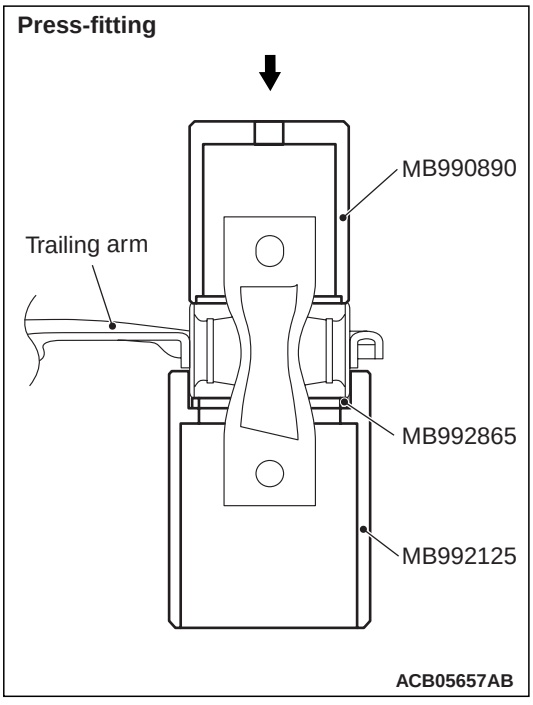
・Remover base (MB991523)

<Correct>





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