SERVICE BULLETIN

MITSUBISHI MOTORS

GLOBAL AFTER SALES OFFICE, MITSUBISHI MOTORS CORPORATION

PURPOSE : CORRECTION	ISSUE NO. : MSB-15EXL34-501	DATE : 2015-07-31
SUBJECT : Error in writing about the special tool used for the lower arm bushing replacement		<DESTINATION/MODEL> (As per attached sheet 1) <M/Y> 09-15
GROUP : Gr:34(Rear suspention)		PAJERO SPORT/NATIVA//MONTERO SPORT/CHALLENGER(KH0W)

1. Description :

Please refer to the attached document for the correction of the error in writing existing in the applicable service manual.

2. Affected service manuals :

Please refer to the attached document(Attached sheet 1)

3. About the details :

Please refer to the attached document (Attached sheet 2)

Attached sheet 1

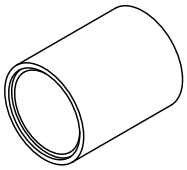
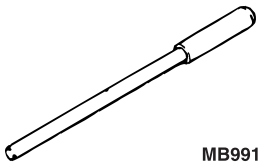
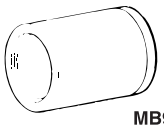
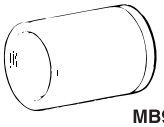
NATIVA/PAJERO SPORT/MONTERO SPORT
< GENERAL EXPORT /RUSSIA/THAILAND>

Applicable manual	Pub. No.	Applicable title (INFO ID)	Content
2009 NATIVA/ PAJERO SPORT/ MONTERO SPORT Workshop Manual	PWJE0808R-2 (EUR) PWJS0809R-2 (SPA) RUSSIA/N/A THAILAND:DRAFT	SPECIAL TOOLS (M341-00-060-88601-01)	Attached Sheet 2 (1/2)
		LOWER ARM BUSHING REPLACEMENT (M341-01-110-09001-01)	Attached Sheet 2 (2/2)
2010 NATIVA/ PAJERO SPORT/ MONTERO SPORT Workshop Manual	PWJE0910R (EUR) PWJS0911R (SPA) RUSSIA/N/A THAILAND:DRAFT	SPECIAL TOOLS (M341-00-060-88601-01)	Attached Sheet 2 (1/2)
		LOWER ARM BUSHING REPLACEMENT (M341-01-110-09001-01)	Attached Sheet 2 (2/2)
2011 NATIVA/ PAJERO SPORT/ MONTERO SPORT Workshop Manual	PWJE1004R (ENG) PWJS1005R (SPA) RUSSIA/N/A THAILAND:DRAFT	SPECIAL TOOLS (M341-00-060-88602-01)	Attached Sheet 2 (1/2)
		LOWER ARM BUSHING REPLACEMENT (M341-01-110-09001-01)	Attached Sheet 2 (2/2)
2013 NATIVA/ PAJERO SPORT/ MONTERO SPORT Workshop Manual	PWJE1211R (ENG) PWJS1212R (SPA) RUSSIA/N/A THAILAND:DRAFT	SPECIAL TOOLS (M341-00-060-88602-01)	Attached Sheet 2 (1/2)
		LOWER ARM BUSHING REPLACEMENT (M341-01-110-09001-01)	Attached Sheet 2 (2/2)
2014 NATIVA/ PAJERO SPORT/ MONTERO SPORT Workshop Manual	PWJE1310R (ENG) PWJS1311R (SPA) RUSSIA/N/A THAILAND:DRAFT	SPECIAL TOOLS (M341-00-060-88602-01)	Attached Sheet 2 (1/2)
		LOWER ARM BUSHING REPLACEMENT (M341-01-110-09001-01)	Attached Sheet 2 (2/2

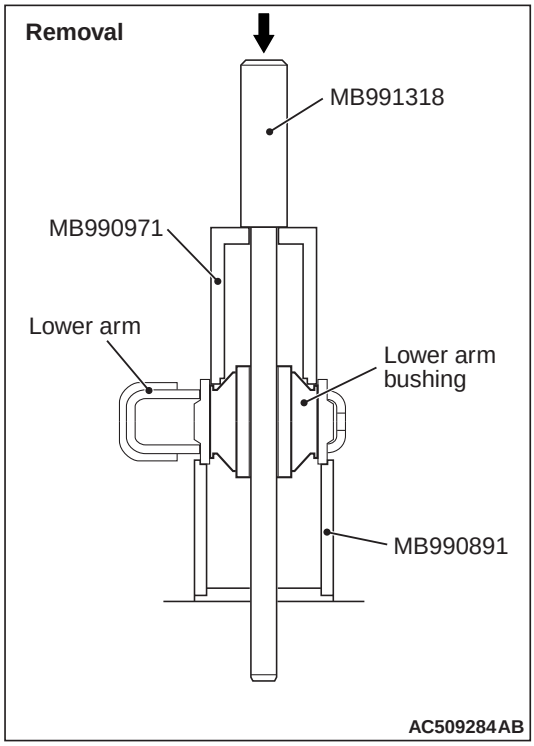
CHALLENGER
<AUSTRALIA/NEW ZEALAND>

Applicable manual	Pub. No.	Applicable title (INFO ID)	Content
2010 GHALLENGER Workshop Manual	MR936972 NZ:DRAFT	SPECIAL TOOLS (M341-00-060-88601-01)	Attached Sheet 2 (1/2)
		LOWER ARM BUSHING REPLACEMENT (M341-01-110-09001-01)	Attached Sheet 2 (2/2)
2011 GHALLENGER Workshop Manual	AU900055 NZ:DRAFT	SPECIAL TOOLS (M341-00-060-88602-01)	Attached Sheet 2 (1/2)
		LOWER ARM BUSHING REPLACEMENT (M341-01-110-09001-01)	Attached Sheet 2 (2/2)
2013 GHALLENGER Workshop Manual	AU900301 NZ:DRAFT	SPECIAL TOOLS (M341-00-060-88602-01)	Attached Sheet 2 (1/2)
		LOWER ARM BUSHING REPLACEMENT (M341-01-110-09001-01)	Attached Sheet 2 (2/2)
2014 GHALLENGER Workshop Manual	AU900407 NZ:DRAFT	SPECIAL TOOLS (M341-00-060-88602-01)	Attached Sheet 2 (1/2)
		LOWER ARM BUSHING REPLACEMENT (M341-01-110-09001-01)	Attached Sheet 2 (2/2)
2015 GHALLENGER Workshop Manual	AU900412 NZ:DRAFT	SPECIAL TOOLS (M341-00-060-88602-01)	Attached Sheet 2 (1/2)
		LOWER ARM BUSHING REPLACEMENT (M341-01-110-09001-01)	Attached Sheet 2 (2/2)

SPECIAL TOOLS

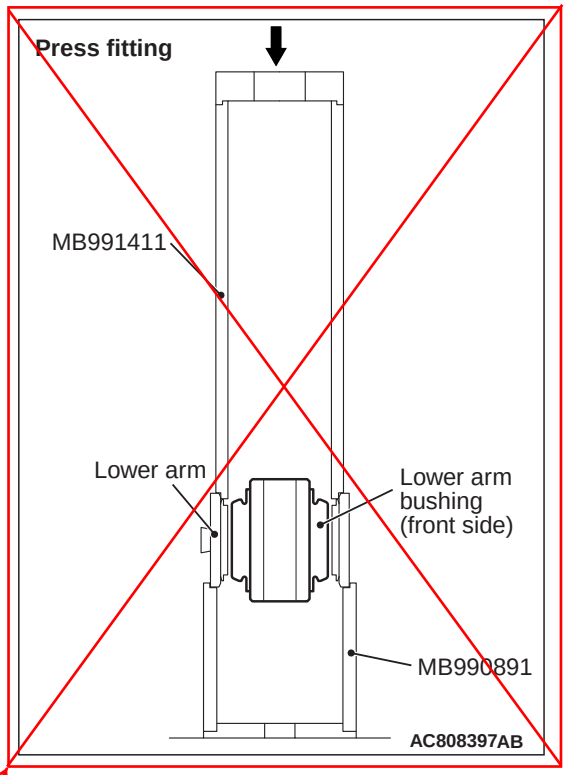
Tool	Number	Name	Use
	MB990891	Bushing remover and installer base	Removal and installation of lower arm bushing
 MB991318	MB991318	Lower arm bushing arbour	
 MB990971	MB990971	Lower arm bushing remover and installer base	
 MB991411	MB991411	Rear wheel bearing and hub installer joint	<Deleted>
 MB991180	MB991180	Bushing remover and installer base	
 MB990650	MB990650	Bar	Removal and installation of lateral rod bushing

LOWER ARM BUSHING REPLACEMENT

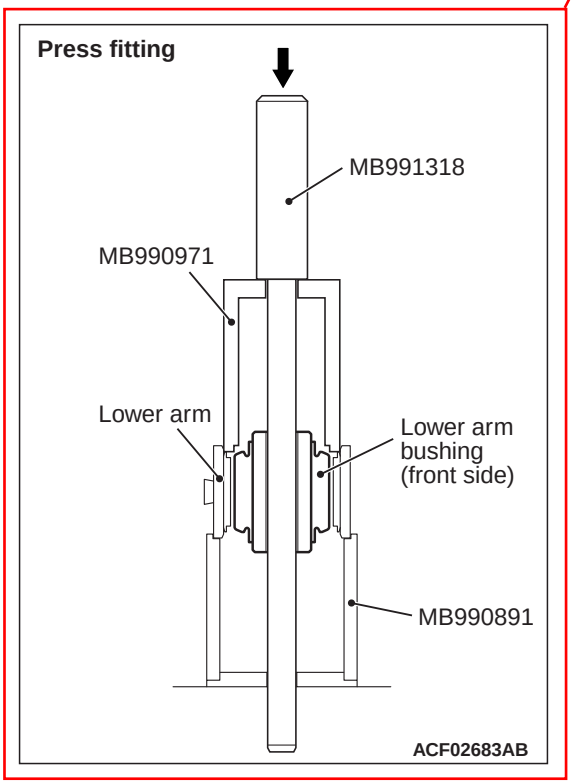


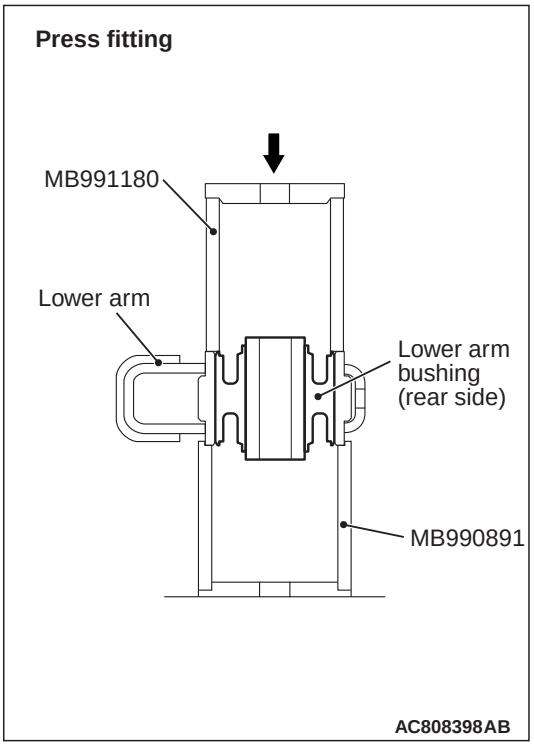
1. Use the following special tools and the press to drive out the lower arm bushing.
   - Bushing remover and installer base (MB990891)
   - Lower arm bushing remover and installer base (MB990971)
   - Lower arm bushing arbour (MB991318)

<Incorrect>



<Correct>





2. Use the following special tools and the press to press fit the lower arm bushing.
   - Bushing remover and installer base (MB990891)
   - ~~Rear wheel bearing and hub installer joint (MB991411)~~ <Incorrect>
   - Bushing remover and installer base (MB991180)

<Correct>

- Lower arm bushing remover and installer base (MB990971)
- Lower arm bushing arbour (MB991318)